# Installation and Maintenance Instructions

Dogo

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## SAFETY CONSIDERATIONS

Improper installation, adjustment, alteration, service, maintenance, or use can cause explosion, fire, electrical shock, or other conditions which may cause death, personal injury or property damage. The qualified installer or agency must use factory-authorized kits or accessories when modifying this product.

Follow all safety codes. Wear safety glasses, protective clothing, and work gloves. Use quenching cloth for brazing operations. Have fire extinguisher available. Read these instructions thoroughly and follow all warnings or cautions included in literature and attached to the unit. Consult local building codes and the current editions of the National Electrical Code (NEC) ANSI/NFPA (American National Standards Institute/ National Fire Protection Association) 70. In Canada, refer to the current editions of the Canadian Electrical Code CSA (Canadian Standards Association) C22.1.

Understand the signal words — DANGER, WARNING, and CAUTION. DANGER identifies the most serious hazards which will result in severe personal injury or death. WARNING signifies hazards that could result in personal injury or death. CAUTION is used to identify unsafe practices, which would result in minor personal injury or product and property damage.

Recognize safety information. This is the safety-alert symbol ( $\triangle$ ). When this symbol is displayed on the unit and in instructions or manuals, be alert to the potential for personal injury.

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Electrical shock can cause personal injury and death. Shut off all power to this equipment during installation. There may be more than one disconnect switch. Tag all disconnect locations to alert others not to restore power until work is completed.

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When installing the equipment in a small space, provide adequate measures to avoid refrigerant concentration exceeding safety limits due to refrigerant leak. In case of refrigerant leak during installation, ventilate the space immediately. Failure to follow this procedure may lead to personal injury.

# 

DO NOT USE TORCH to remove any component. System contains oil and refrigerant under pressure.

To remove a component, wear protective gloves and goggles and proceed as follows:

- a. Shut off electrical power to unit.
- b. Recover refrigerant to relieve all pressure from system using both high-pressure and low pressure ports.
- c. Traces of vapor should be displaced with nitrogen and the work area should be well ventilated. Refrigerant in contact with an open flame produces toxic gases.
- d. Cut component connection tubing with tubing cutter and remove component from unit. Use a pan to catch any oil that may come out of the lines and as a gage for how much oil to add to the system.
- e. Carefully unsweat remaining tubing stubs when necessary. Oil can ignite when exposed to torch flame.

Failure to follow these procedures may result in personal injury or death.

# 

DO NOT re-use compressor oil or any oil that has been exposed to the atmosphere. Dispose of oil per local codes and regulations. DO NOT leave refrigerant system open to air any longer than the actual time required to service the equipment. Seal circuits being serviced and charge with dry nitrogen to prevent oil contamination when timely repairs cannot be completed. Failure to follow these procedures may result in damage to equipment. For information about replacement oil type and viscosity, see the Installation, Start-Up, and Service Instructions for the 38VMAH and 38VMAR outdoor units.

#### **GENERAL**

The 40VMR recessed floor console unit provides an efficient way to heat or cool a space. The equipment is initially protected under the manufacturer's standard warranty; however, the warranty is provided under the condition that the steps outlined in this manual for initial inspection, proper installation, regular periodic maintenance, and everyday operation of the unit be followed in detail. This manual should be fully reviewed in advance before initial installation, start-up and any maintenance. Contact your local sales representative or the factory with any questions BEFORE proceeding.

Table 1 lists physical data for each unit size. See Fig. 1 for model number nomenclature. Figure 2 shows unit dimensions. Table 2 shows components that may or may not be used for a particular installation.

UNIT 40VMR	007	009	012	015	018	024
POWER SUPPLY (V-Ph-Hz)	208/230-1-60					
COOLING CAPACITY (Btuh)	7,000	9,000	12,000	15,000	18,000	24,000
HEATING CAPACITY (Btuh)	8,000	10,000	13,000	17,000	20,000	27,000
INDOOR FAN MOTOR						
Туре			DC	Notor		
Input (W)		19	25	41	27	79
INDOOR COIL						
Number of Rows		2	;	3		2
Fin Spacing (fins/in.)			1	5		
Fin Type			Hydrophilio	: Aluminum		
Tube Diameter, OD (in.)			3	/8		
Тиbе Туре			Inner (	Groove		
Number of Circuits		:	3			4
INDOOR AIRFLOW (cfm)						
Low	2	253	271	347	365	553
Medium	2	276	335	424	418	635
High	3	800	400	500	488	776
INDOOR NOISE LEVEL (dBA)		1	r.			1 10 5
Low	35.7	35.8	32.5	36.8	32.8	42.5
Medium	38.2	37.9	36.3	41.7	35.5	45.2
High	39.9	39.8	40.3	45.3	39	49.9
UNIT						
Unit Dimensions W x H x D (in.)	35 <sup>1</sup> / <sub>4</sub> x	24 x 8 <sup>3</sup> / <sub>8</sub>	43 <sup>1</sup> / <sub>8</sub> x 2	24 x 8 <sup>3</sup> / <sub>8</sub>	54 <sup>1</sup> / <sub>16</sub> X 24 X 8 <sup>3</sup> / <sub>8</sub>	
Packing Dimensions W x H x D (in.)	44 <sup>11</sup> / <sub>16</sub> x 10	) <sup>13</sup> / <sub>16</sub> x 26 <sup>3</sup> / <sub>4</sub>	52 <sup>9</sup> / <sub>16</sub> x 10	<sup>13</sup> / <sub>16</sub> x 26 <sup>3</sup> / <sub>4</sub>	64 <sup>3</sup> / <sub>8</sub> x 10 <sup>13</sup> / <sub>16</sub> x 26 <sup>3</sup> / <sub>4</sub>	
Net/Gross Weight (Ib)	48.9/80 59.1/91.5 69.2/102.1			/102.1		
REFRIGERANT TYPE	R-410A					
EXPANSION DEVICE	EEV					
DESIGN PRESSURE, H/L (psig)	580/320					
REFRIGERANT PIPING (in.)						
Liquid Side, OD	1/4 3/8			3/8		
Suction Side, OD	1/2 5/8			9/ <sub>8</sub>		
CONNECTING WIRING						
Power Wiring	Sized per NEC and Local Codes Based on Nameplate Electrical Data					
Signal Wiring	2-Core Stranded Shielded Twisted Pair Cable 20 AWG-16 AWG					
DRAINAGE WATER PIPE DIAMETER, OD (in.)	5/8					
LEGEND						

#### Table 1 — 40VMR Physical Data

American Wire Gage Electronic Expansion Valve AWG

EEV

NEC National Electrical Code



LEGEND VRF — Variable Refrigerant Flow

## Fig. 1 — Model Number Nomenclature

## Table 2 — Components Shipped With Unit

NAME	SHAPE	QUANTITY	FUNCTION
Foot mounting bolt		4	For connecting the feet to the bottom of the unit
Pipe insultation material		2	Heat insulation
LED display panel	0000	1	Operation and error display
Mounting feet		2	Supports unit in floor-mounted applications
Copper nut	<u>O</u>	1	Use for piping connection
PQE connection wire		2	Connect outdoor unit, indoor unit, and sub MDC
Connecting wire		1	For occupancy sensor

LEGEND

MDC — Multiport Distribution Controller



Left Side View

	DIMENSION (in.)			
400MIN UNIT SIZE	Α	В	С	
007, 009	35 <sup>1</sup> / <sub>4</sub>	28 <sup>9</sup> / <sub>16</sub>	30 <sup>1</sup> / <sub>2</sub>	
015, 018	43 <sup>1</sup> / <sub>8</sub>	36 <sup>7</sup> / <sub>16</sub>	38 <sup>3</sup> / <sub>8</sub>	
018, 024	54 <sup>15/</sup> 16	48 <sup>1</sup> / <sub>4</sub>	50 <sup>3</sup> / <sub>16</sub>	

NOTE: All dimensions shown in inches.

Fig. 2 — 40VMR007-024 Dimensions

## INSTALLATION

**Step 1** — **Unpack and Inspect Units** — Units are packaged for shipment to avoid damage during normal transit and handling. It is the receiving party's responsibility to inspect the equipment upon arrival. Any obvious damage to the carton and/or its contents should be reported on the bill of lading and a claim should be filed with the transportation company and the factory. Unit should always be stored in a dry place, and in the proper orientation as marked on the carton.

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To avoid equipment damage, do not lift unit by the drain pipe or refrigerant piping. Unit should be lifted using the mounting brackets.

After determining the condition of the carton exterior, carefully remove each unit from the carton and inspect for hidden damage. Check to make sure that items such as thermostats, controller etc. are accounted for whether packaged separately or shipped at a later date. Any hidden damage should be recorded, a claim should be filed with the transportation company, and the factory should be notified. In the event a claim for shipping damage is filed, the unit, shipping carton, and all packing must be retained for physical inspection by the transportation company. All units should be stored in the factory shipping carton with internal packaging in place until installation.

PROTECTING UNITS FROM DAMAGE — Do not apply force or pressure to the coil, piping, or drain stub-outs during handling. All units should be handled by the chassis or as close as possible to the unit mounting point locations.

The unit must always be properly supported. Temporary supports used during installation or service must be adequate to hold the unit securely. To maintain warranty, protect units against hostile environments (such as rain, snow or extreme temperature), theft, vandalism, and debris on jobsite. Equipment covered in this manual is not suitable for outdoor installations. Do not allow foreign material to fall into drain pan. Prevent dust and debris from being deposited on motor, fan wheels and coils. Failure to do so may have serious adverse effects on unit operation and in the case of motor and blower assembly, may result in immediate or premature failure. Failure of any unit caused by deposits of foreign material on the motor or blower wheels will not be covered by the manufacturer's warranty. Some units and/or job conditions may require some form of temporary covering during construction.

PREPARING JOBSITE FOR UNIT INSTALLATION — To save time and to reduce the possibility of costly errors, set up a complete sample installation in a typical room at jobsite. Check all critical dimensions such as pipe, wire, and duct connections requirements. Refer to job drawings and product dimension drawings as required. Instruct all trades in their parts of the installation. Units must be installed in compliance with all applicable local code requirements.

IDENTIFYING AND PREPARING UNITS — Be sure power requirements match available power source. Refer to unit nameplate and wiring diagram. In addition:

- Check all tags on unit to determine if shipping screws are to be removed. Remove screws as directed.
- Rotate the fan wheel by hand to ensure that the fan is unrestricted and can rotate freely. Check for shipping damage and fan obstructions. Adjust blower motor as required.

#### Step 2 — Position the Unit

## 

Units must not be installed where they may be exposed to potentially explosive or flammable atmosphere. If this instruction is not followed exactly, a fire or explosion may result, causing property damage, injury, or loss of life.

Select the unit position with the following points in mind:

- The unit should be installed on wall studs or floor supports that are strong enough to support the total weight of the unit, refrigerant piping, and condensate piping.
- Proper clearance should be provided on the side and top as shown in Fig. 3 for wall mounted units and Fig. 4 for floor mounted units.



Fig. 3 — Required Clearances for Wall Mounted Units



#### Fig. 4 — Required Clearances for Floor Mounted Units

- The unit should not be positioned directly above any obstruction.
- The unit must be installed square and level.
- The condensate drain should have sufficient downward slope in the condensate flow direction.

#### Step 3 — Mount the Unit

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When determining the unit mounting location, make sure that there are no water, plumbing, or electrical lines running through the wall. Failure to follow this instruction may result in property damage.

FOR WALL-MOUNT APPLICATIONS — The unit will be hung by 4 mounting holes on the back of the unit. Install the 4 mounting screws into wall studs for hanging the unit according to mounting hole locations, see Fig. 5. Ensure that the connections and wall studs can support the weight of the unit and its piping, wiring, and ductwork. Hang the unit on the 4 mounting bolts, and ensure that the bolts are tightened securely.



Fig. 5 — Installing Wall Mounting Screws

FOR FLOOR-MOUNT APPLICATIONS — The unit will be secured by its mounting feet. Attach the mounting feet to the unit using the 4 bolts provided. Secure the unit to the floor using at least 4 bolts (2 per side) in the 8 mounting feet holes provided, see Fig. 6.



Fig. 6 — Installing Mounting Feet and Mounting to Floor

## Step 4 — Connect Piping

CONDENSATE PIPING — The unit has a factory-installed condensate drain hose. Attach the flexible connector on the end of the drain hose to field drain piping. Refer to Fig. 7 below for inside and outside diameters of the flexible connector.



#### REFRIGERANT PIPING

## 

When connecting from an indoor unit to an outdoor unit, the isolation valve at the outdoor unit should be in closed position throughout the refrigerant piping process. Failure to follow this procedure may result in equipment damage.

When connecting from an indoor unit to an outdoor unit, follow these procedures:

- Check maximum height drop and length of refrigerant piping between the indoor and outdoor unit. If the difference between them is more than 33 ft, consider mounting the outdoor unit above indoor unit.
- Refrigerant piping connection between indoor and outdoor units should be performed once the units are secured at their respective installation locations.
- The refrigeration piping starts at the indoor unit and ends at the outdoor unit.
- The number of bends in the refrigeration piping must be fewer than 15.
- The refrigerant piping should be dry and free of dust and other impurities.
- The bending angle of the refrigerant pipe should not exceed 90 degrees and the bending radius should be as large as possible to prevent any breakage in piping.
- Use proper cutting and flaring tools to avoid leakage.
- Use a torque wrench for flare nuts. Refer to Table 3 for flare nut torque recommendations.

Table 3 — Flare Nut Torque Recommendations

OUTSIDE DIAMETER (in.)	RECOMMENDED TORQUE (ft-lb)
1/4	15
3/8	26
1/2	41
<sup>5</sup> /8	48

• Before insulating the suction and liquid refrigeration pipes, perform pressure and leak tests. For details, see the outdoor unit installation manual. Insulating both suction and liquid refrigerant pipes is recommended.

• Vacuuming and charging of the system should be carried out as described in the outdoor unit installation manual.

**Step 5** — **Install the Air Filter** — The unit has an adjustable air filter rack on the bottom of the unit. There are screws on the filter rack that allow it to be adjusted for nominal filter sizes of 1/2 in. to 2 in., see Fig. 8. Adjust filter rack to filter size, and then slide filter into the rack from the front.







Remove the fixing plate

Fig. 8 — Adjusting the Filter Rack

STATIC PRESSURE SETTINGS FOR FILTER — There are four static pressure settings available to accommodate filter pressure drop:

- 0.00 in. wg
- 0.04 in. wg
- 0.08 in. wg
- 0.12 in. wg

Please refer to Wired Controller manual for details on static pressure settings.

#### **Step 6** — **Complete Electrical Connections** — Installation of wiring must conform with local building codes and with National Electric Code ANSI/NFPA 70, latest editions. Units must be electrically grounded in conformance with

the code. In Canada, wiring must comply with CSA C22.1, Electrical Code.

## 

Electrical shock can cause personal injury and death. Disconnect power supply before making wiring connections. There may be more than one disconnect switch. Tag all disconnect locations to alert others not to restore power until work is completed.

## 

All units must be wired strictly in accordance with the wiring diagram furnished with the unit. Any wiring different from the wiring diagram could result in personal injury and property damage.

## 

Any original factory wiring that requires replacement must be replaced with wiring material having a temperature rating of at least 105 C.

Ensure supply voltage to the unit, as indicated on the serial plate, is not more than 10% over the rated voltage or 10% under the rated voltage.

Failure to follow these recommendations may result in equipment damage.

This equipment in its standard form is designed for an electrical supply of 208/230-1-60. Any damage to or failure of units caused by incorrect wiring or voltage is not covered by warranty.

Electric wiring must be sized to carry the full load amp draw of the motor, starter, and any other controls that are used with the unit. Refer to Table 4 for electrical data.

#### Table 4 — 40VMR Electrical Data

	POWER SUPPLY		
UNIT	MCA	MOPD	
40VMR007	0.55	15	
40VMR009	0.55	15	
40VMR012	0.63	15	
40VMR015	0.83	15	
40VMR018	0.72	15	
40VMR024	1.38	15	

#### LEGEND

MCA — Minimum Circuit Amps MOPD — Maximum Overcurrent Protective Device



After the pipe work is complete, the electrical supply can be connected by routing the cable through the appropriate casing holes or knockouts and connecting the supply and ground cables to the unit's power terminal.

Be sure the power wiring and control wiring do not cross, as this might cause disturbance on the controls side. See Fig. 9 for wiring diagram.



LEGEND

ACB	<ul> <li>Auxiliary Control Board</li> </ul>
ALARM	- Warning Lamp (Optional)
AUXH	<ul> <li>Output for Auxiliary Heat</li> </ul>
CS	<ul> <li>Condensate Switch (Optional)</li> </ul>
CTON	<ul> <li>Output for Cooling Operation</li> </ul>
EEV	<ul> <li>Electronic Expansion Valve</li> </ul>
FAN	<ul> <li>Output for Fan Operation</li> </ul>
FM	— Indoor Fan Motor
HTON	<ul> <li>Output for Heating Operation</li> </ul>
MDC	<ul> <li>Multiport Distribution Controller</li> </ul>
PUMP	<ul> <li>Pump Motor (Optional)</li> </ul>
T1	— Room Temp. Sensor
T2A	<ul> <li>Inlet Pipe Temp. Sensor</li> </ul>
T2B	<ul> <li>Outlet Pipe Temp. Sensor</li> </ul>
XP1-4/XS1-6	- Connectors
XT1-1	<ul> <li>Terminal Block</li> </ul>



POWER WIRING — Wiring connections are made inside the control box located on the left side of the unit. Refer to Fig. 10 for power wiring terminal connections.



#### Fig. 10 — Power Wiring Terminals

## Step 7 — Installing the LED Display Panel —

The display panel has buckles on the bottom that are used to secure it to the control box, see Fig. 11.



Fig. 11 — LED Display Panel

Insert the buckles into the grooves in the electronic control box as shown in Fig. 12.



Fig. 12 — LED Display Panel Installation Location

Slide the panel in the direction of the arrow as indicated in Fig. 13 to secure it.



Fig. 13 — LED Display Panel Installed

#### Step 8 — Position and Connect Controller

NOTE: Controllers are ordered separately.

Wired controllers should be installed in a position that maintains good temperature control:

- Position the thermostat approximately 48 in. above floor level.
- Do not position thermostat where it can be directly affected by the unit's discharge airstream.
- Avoid external walls and drafts from window and doors.
- Avoid positioning near shelves and curtains as these restrict air movement.
- Avoid heat sources such as direct sunlight, heaters, dimmer switches, and other electrical devices

#### CONTROL WIRING

- 1. Use copper core PVC insulated sheathed shielded twisted cord.
- For indoor and outdoor unit communication, use 'P, Q" 2. terminals. Shielded core should be used for ground.
- Wiring should be done according to wiring diagram. 3.
- Communication wire must not form a closed loop. 4.
- 5. Use separate conduit for power and control wiring.
- See Fig. 14 and Fig. 15. 6.



To outdoor / indoor/ MDC unit comm.bus

#### Fig. 14 — Communication Wire Connection



To wired controller comm. bus Fig. 15 — Wired Controller Connection

OPTION/EXTENSION OF COMMUNICATION WIR-ING — To extend control wiring or make terminal connections, use the PQE connection wire supplied in the accessory kit and follow the steps below.

1. Cut the connector on the outdoor unit side as shown in Fig. 16.



Fig. 16 — Shearing Outdoor Connector

2. Strip a suitable length of the insulation layer as shown in Fig. 17.



Fig. 17 — Stripping the Wire

3. Use a suitable screwdriver to fix the communication wire on the outdoor unit communication terminal as shown in Fig. 18.

Failure to follow these procedures may result in personal

NEVER CONNECT the main power source to the control

injury or damage to equipment.

or communication terminal block.



#### Fig. 18 — Connecting Communication Wire to Outdoor Unit Communication Terminal

If communication wires are use to connect between indoor units, then find the corresponding port and plug it directly as shown in Fig. 19.



#### Fig. 19 — Connecting the Communication Wires

If for any reason it is not possible to buy communication wires from Carrier, connect the indoor unit side of the communication wires using the connector provided with the accessories as shown in Fig. 20.

For typical communication wiring of the heat recovery and heat pump systems see Fig. 21 and 22.

IMPORTANT: Wiring for communication shall be 2 in. or more apart from power source wiring to avoid electric noise. (Do not insert control/communication and power source wire in the same conduit.)

Pay attention to the polarity of the communication wire.



Fig. 20 — Connecting the Communication Cable to Indoor Unit to Outdoor Unit Using the Supplied Connector



Fig. 21 — Typical Communication Wiring of Heat Recovery System



## Fig. 22 — Typical Communication Wiring of Heat Pump System

**ACB (Auxiliary Control Board) Interface** — The ACB interface is a dry contact board; it can output up to four signals controlling devices. Please refer to Fig. 23 for connecting devices to the ACB interface board.



Max Amps	1A
Max Voltage	24V
10	

ACB	Auxiliary Control Board
AUXH	Output for Auxiliary Heat
CTON	Output for Cooling Operation
FAN	Output for Fan Operation
HTON	Output for Heating Operation

## Fig. 23 — ACB Interface

#### START-UP

**Pre-Start Check** — Once installation is complete, make the following pre-start checks:

- 1. All indoor and outdoor units are properly installed.
- 2. All piping and insulation is complete.
- 3. All electrical connections (both power and control) are properly terminated.
- 4. All condensate drains are installed correctly.
- 5. The power supply is of the right voltage and frequency.
- 6. The units are properly grounded in accordance with current electrical codes.
- 7. Suction and liquid line service valves are in open position.

**System Operation Check** — Once the installation and pre-start checks are completed, follow these steps:

- 1. Using remote controller, select cooling or heating mode to check the operation of the system.
- 2. While the system is in operation, check the following on indoor unit:
  - a. Switches or buttons on the remote controller are easy to push.
  - b. Indicator light is showing normal operation and no error is indicated.
  - c. Swing mode of air louvers is working (if applicable to unit).
  - d. Drain pump operation is normal (if applicable).
  - e. No abnormal vibration or noise is noticed.

- 3. While the system is in operation, check the following on outdoor unit:
  - a. No abnormal vibration or noise is noticed.
  - b. Condenser fan is in operation.
  - c. Indicator light is showing normal operation and no error is indicated.

NOTE: If the unit is turned off or restarted, there is a time delay of 3 minutes for the compressor to start from the time the power is restored.

## MAINTENANCE

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When servicing or repairing this unit, use only factoryapproved service replacement parts. Refer to the rating plate on the unit for complete unit model number, serial number and company address. Any substitution of parts or controls not approved by the factory will be at the owner's risk and may result in equipment damage.

# 

To avoid equipment damage, do not attempt to reuse any mechanical or electrical controllers that have been wet. Replace defective controller.

#### Every 3 Months:

• Check the air filter condition. Clean or replace if necessary.

**Every 6 Months** — Follow 3-month maintenance schedule. In addition:

- · Clean condensate tray with suitable cleaning agent.
- Clean the grille and panel.

**Every 12 Months** — Follow 6-month maintenance schedule. In addition:

- Be sure all electrical connections are secure.
- Check condensate pump operation.
- Check the heating and cooling action to confirm proper operation.

#### INDOOR UNIT ADDRESSING

For proper system operation each indoor unit (IDU) must have a unique address set from 0 to 63. When setting an address by remote controller the outdoor units, indoor units, and MDC must be powered on. If "FE" is displayed on the LED screen or display board this unit has no address. After setting all indoor units' addresses, turn off the power supply to all indoor units to clear errors.

Indoor units' addressing can be distributed automatically in the heat pump system. When dip switch "S6" on the outdoor units main PCB board is set to 00 (default set in factory) indoor unit's are set for auto-addressing. When powering on for the first time it takes 6 minutes or more to finish auto-addressing each indoor unit. The heat recovery system cannot accomplish this function at this time.

**Wireless Remote Controller (40VM900001)** (included with the outdoor unit) — Indoor unit addressing can be performed using the wireless remote controller. When using the wireless controller, the user must maintain a line of sight with the receiver on the indoor unit. See Fig. 24 for a description of the buttons on the wireless remote.



Use a tool to press and hold the LOCK button for at least 10 seconds, then press 0 to activate. Click (a) or (b) to select an address and press  $\overbrace{\bullet}^{\text{\tiny FM}}$  to send the setting.

To display an indoor unit address, use a tool to press and hold the LOCK button for at least 10 seconds, and press  $\mathbf{I}$  to query the addresses.

## Non-Programmable Controller (40VM900002)

When setting an address, connect only one wired controller to an indoor unit.

Press **ROOM TEMP** and **SWING** simultaneously for 3 seconds. If there is no address for this indoor unit, the display shows **FE# 00** (see Fig. 25) otherwise the display shows the current address of the indoor unit.



Fig. 25 — Non-Programmable Controller (40VM900002) IDU Addressing Menu

Click **TEMP.UP** or **TEMP.DOWN** to change 00 to the desired address as shown in Fig. 26. Then press **OK** to confirm and exit the setting interface.



#### Fig. 26 — Non-Programmable Controller (40VM900002) Setting IDU Address

# Programmable Controller (40VM900003) —

When setting an address, connect only one wired controller to an indoor unit.

1. Press **FAN** and **BACK** simultaneously for 5 seconds to access parameter settings as shown in Fig. 27.





2. Press **TEMP.UP** or **TEMP.DOWN** to move the cursor down and choose IDU ADDRESSING, then **MENU/OK** to enter this setting.

3. Press TEMP.UP or TEMP.DOWN to choose the address you want to set; see Fig. 28. Press MENU/OK to send this address to the IDU.



Fig. 28 — Programmable Controller (40VM900003) Setting IDU Address

4. Press BACK twice or wait 30 sec. to automatically exit the parameter settings menu.

# TROUBLESHOOTING

Figure 29 shows the display panels for 40VMR007-024 units. See Table 5 for a summary of display indicators. Table 6 lists problems, possible causes, and possible solutions.



DEF. \_ Defrost

Fig. 29 — 40VMR Display Panel

Table 5 -	— Display	Indicators
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ТҮРЕ	DIGITAL DISPLAY	MODE/STATUS
	Setting Temperature	Starting
	""	Shutdown
	""	Standby
	""	Timing ON
	""	Timing OFF
	Setting Temperature	System Defrost ON
	Setting Temperature	System Defrost OFF
	Room Temperature	Only Fan
	dd	Heating / Cooling Mode Conflict Error
	E1	Communication Error Between Indoor and Outdoor Unit
	E2	Check Indoor Temperature Sensor (T1)
	E4	Check Evaporator Outlet Temperature Sensor (T2B)
	E5	Check Evaporator Temperature Sensor (T2A)
	E6	Check DC Fan
ERROR	E7	EEPROM Error (Data Storage)
	E9	Communication Error Between Indoor Unit and Wired Controller.
	Eb	EEV Error
	Ed	Outdoor Unit Error
	EE	Condensate Overflow
	FE	No Address When Powered ON For First Time
	UU	MDC In Auto System-Check Mode.

LEGEND

ACB EEPROM Auxiliary Control Board

Auxiliary Control Board
 Electronically Erasable Programmable Read-only Memory
 Electronic Expansion Valve
 Multi-port Distribution Controller

EEV MDC

#### Table 6 — Troubleshooting

DIGITAL DISPLAY	DESCRIPTION	POSSIBLE CAUSES	POSSIBLE SOLUTIONS
44	Hasting (Ossiling Made Ossilist	System is in cooling or fan mode only and heating signal is received from a unit in the system.	All units should be in cooling mode for system to stay in cooling mode.
uu	Heating/Cooling Mode Connict	System is in heating mode and cooling signal is received from a unit in the system.	All units should be in heating mode.
		Signal wires are short-circuited or dis- connected.	Check or reconnect signal wire.
E1	and Outdoor Unit	Signal wires close to electromagnetic source.	Distance signal wires from electromagnetic source.
		PC board fault.	Replace PC board.
		Loose connection at port on PC board.	Tighten the connection at port on PC board.
E2, E4, E5	Check Temperature Sensor	Sensor is short-circuited.	Using multi-meter, measure resistance of the sensor. If the resistance is $\leq$ 100 ohms, change the sensor.
		PC board fault.	Replace PC board.
		Operating beyond limits.	Check and correct external static pressure on the unit.
E6	Check DC Fan Motor	DC motor fault.	Replace DC motor.
		PC board fault.	Replace PC board.
E7	EEPROM Error (Data Storage)	Chip or PC board fault.	Replace PC board.
		Signal wires are short-circuited or dis- connected.	Check or reconnect signal wires.
E9	Communication Error Between Indoor Unit and Controller	Signal wires close to electromagnetic source.	Distance signal wires from electromagnetic source.
		PC board fault.	Replace PC board.
		EEV wires are short-circuited or dis- connected.	Check or reconnect signal wire.
ED	EEV Error	EEV stop.	Replace EEV.
		PC board fault.	Replace PC board.
Ed	Outdoor Unit Error	Outdoor unit fault.	Refer to outdoor unit troubleshooting guide.
		Loose connection or disconnected at port on PC board.	Tighten the connection or reconnect at port on PC board.
		Condensate switch float is stuck.	Inspect the float.
EE	Condensate Overflow	Trap slope is too steep.	Adjust the trap slope.
		Drain pipe is too long.	Adjust the length of the drain pipe.
		Drain pump faulty.	Replace the drain pump.
FE	No Address When Powered ON For	Indoor unit without addross	Run automatic addressing option at the outdoor unit.
	First Time	indoor unit without address.	Use remote wireless or wired controller to read- dress the indoor unit.
UU	MDC In Auto System-Check Mode	MDC Fault.	Refer to MDC troubleshooting guide.

#### LEGEND

EEPROM	<ul> <li>Electronically Erasable Programmable Read-only Memory</li> </ul>
EEV	<ul> <li>Electronic Expansion Valve</li> </ul>
MDC	<ul> <li>Multiport Distribution Controller</li> </ul>
PC	Process Controller

**Replacement Parts** — Quote the unit model number and unit serial number when ordering replacement parts or contacting the factory about the unit. This information can be found on the serial plate attached to the unit. See Fig. 30.



Fig. 30 — Unit Serial Plate (Example)

# **APPENDIX A — DIP DWITCH SETTINGS**

There are 2 DIP switches on the main board. Figures A and B show the settings for each parameter controlled by a switch. Switches are shown in the default settings.



- OFF Auto Addressing Mode (Default)
- ON Factory Test Mode





POSITION 1, 2 - NOT USED

Fig. B — SW8 SETTINGS

#### **POSITION 2**





POSITION 3 - NOT USED



#### **POSITION 4 — INDOOR UNIT IDENTIFICATION**

- OFF Standard Indoor Unit (Default)
- ON Mode Priority Indoor Unit (HP Only) (IDU address must be 63)

Fig. A — SW1 SETTINGS

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