48PG03−07
Single Package Rooftop
Electric Cooling/Gas Heating with PURON® (R−410A)
Refrigerant and *COMFORT*Link™ Controls

Carrier
turn to the experts

Installation Instructions

IMPORTANT: This installation instruction contains basic unit installation information including installation of field control devices. For information on unit start-up, service, and operation, refer to the unit Controls, Start-Up, Operation, Service, and Troubleshooting Instructions also enclosed in the unit literature packet.

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SAFETY CONSIDERATIONS

Installation and servicing of air-conditioning equipment can be hazardous due to system pressure and electrical components. Only trained and qualified service personnel should install, repair, or service air-conditioning equipment.

Untrained personnel can perform the basic maintenance functions of cleaning coils and filters and replacing filters. All other operations should be performed by trained service personnel. When working on air-conditioning equipment, observe precautions in the literature, tags and labels attached to the unit, and other safety precautions that may apply.

Follow all safety codes. Wear safety glasses and work gloves.

Recognize safety information. This is the safety-alert symbol ⚠. When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, and CAUTION. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies a hazard which **could** result in personal injury or death. CAUTION is used to identify unsafe practices which **may** result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

⚠ WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

Before performing service or maintenance operations on unit, turn off main power switch to unit.

⚠ WARNING

UNIT OPERATION AND SAFETY HAZARD

Failure to follow this warning could result in personal injury or equipment damage.

Puron refrigerant systems operate at higher pressures than standard R-22 systems. Do not use R-22 service equipment or components on Puron refrigerant equipment.

⚠ WARNING

FIRE, EXPLOSION HAZARD

Failure to follow this warning could result in personal injury, death and/or property damage.

1. Improper installation, adjustment, alteration, service, or maintenance can cause property damage, personal injury, or loss of life. Refer to the User's Information Manual provided with this unit for more details.
2. Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

What to do if you smell gas:

1. DO NOT try to light any appliance.
2. DO NOT touch any electrical switch, or use any phone in your building.
3. IMMEDIATELY call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
4. If you cannot reach your gas supplier, call the fire department.

⚠ WARNING

FIRE, EXPLOSION HAZARD

Failure to follow this warning could result in personal injury or death.

Disconnect gas piping from unit when pressure testing at pressure greater than 0.5 psig. Pressures greater than 0.5 psig will cause gas valve damage resulting in hazardous condition. If gas valve is subjected to pressure greater than 0.5 psig, it *must* be replaced before use. When pressure testing field-supplied gas piping at pressures of 0.5 psig or less, a unit connected to such piping must be isolated by closing the manual gas valve(s).

IMPORTANT: Units have high ambient operating limits. If limits are exceeded, the units will automatically lock the compressor out of operation. Manual reset will be required to restart the compressor.

INSTALLATION

Step 1 — Provide Unit Support

Roof Curb

Assemble or install accessory roof curb in accordance with instructions shipped with this accessory. (See Fig. 1.) Install insulation, cant strips, roofing, and counter flashing as shown. Ductwork can be installed to roof curb before unit is set in place. Ductwork must be attached to curb and not to the unit. Curbmust be level. This is necessary to permit unit drain to function properly. Unit leveling tolerance is ±1/16-in. per linear ft in any direction. Refer to Accessory Roof Curb Installation Instructions for additional information as required. When accessory roof curb is used, unit may be installed on class A, B, or C roof covering material. Carrier roof curb accessories are for flat roofs or slab mounting.

IMPORTANT: The gasketing of the unit to the roof curb is critical for a watertight seal. Install gasket with the roof curb as shown in Fig. 1. Improperly applied gasket can also result in air leaks and poor unit performance. Do not slide unit to position on roof curb.

Alternate Unit Support

When a curb cannot be used, install unit on a noncombustible surface. Support unit with sleepers, using unit curb support area. If sleepers cannot be used, support long sides of unit with a minimum of 3 equally spaced 4-in. x 4-in. pads on each side.

Step 2 — Rig and Place Unit

Inspect unit for transportation damage. See Table 1 for physical data. File any claim with transportation agency.

⚠ CAUTION

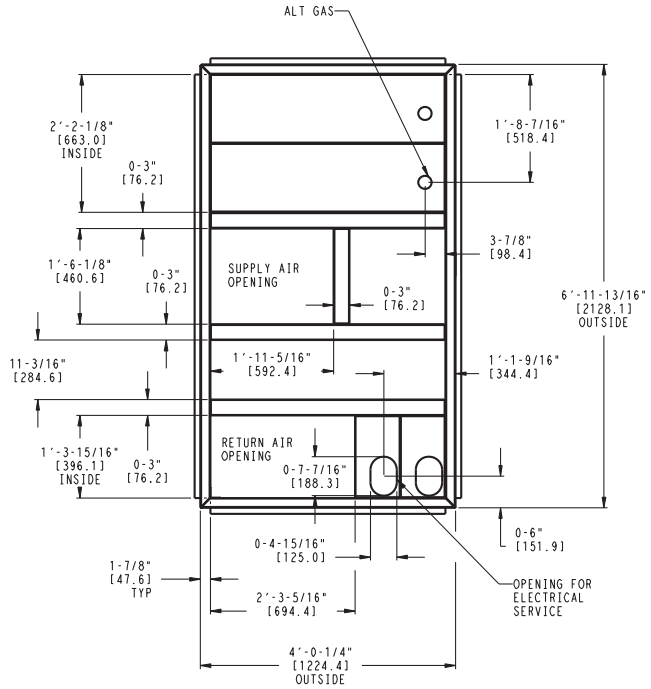
UNIT DAMAGE HAZARD

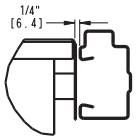
Failure to follow this caution may result in equipment damage.

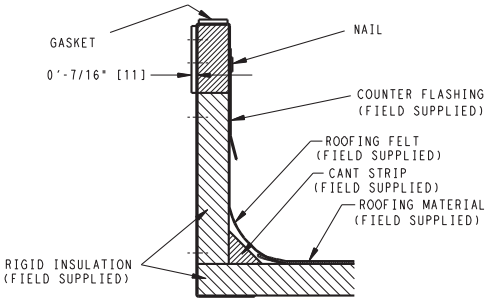
All panels must be in place when rigging. Unit is not designed for handling by fork truck.

Do not drop unit; keep upright. Use spreader bars over unit to prevent sling or cable damage. Rollers may be used to move unit across a roof. Level by using unit rail as a reference; leveling tolerance is ±1/16-in. per linear ft in any direction. See Fig. 3 for additional information. Unit rigging weight is shown in Fig. 3

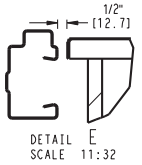
Rigging holes are provided in the unit base rails as shown in Fig. 3. Refer to rigging instructions on unit.







TYPICAL 4 SIDES

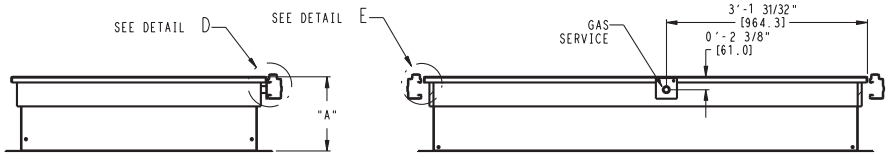


UNIT SIZE 48PG	"C"	CONNECTOR ACCESSORY PACKAGE
03-07	1/2" NPT	CRGASPLT005A00

UNIT SIZE 48PG	"A"	ROOF CURB ACCESSORY
03-07	1′-2" [356] 2′-0" [610]	CRRFCURB020A00 CRRFCURB032A00

NOTES:
1 ROOF CURB ACCESSORY IS SHIPPED UNASSEMBLED.
2 INSULATED PANELS.
3 DIMENSIONS IN [ ] ARE IN MILLIMETERS.
4 ROOF CURB GALVANIZED STEEL.
5 ATTACH DUCTWORK TO CURB (FLANGES ON DUCT REST ON CURB)
6 SERVICE CLEARANCE 4 ft ON EACH SIDE
7 GAS SERVICE PLATE IS PART OF A SEPARATELY SHIPPED ACCESSORY PACKAGE.
8 GAS SERVICE PLATE CAN BE USED WITH EITHER ACCESSORY ROOF CURB.
9 BOLT HEADS TO BE ON INSIDE OF FLANGE. CLEARANCE IS [11] 0-0-7/16" TYP ALL CORNERS.

➡ DIRECTION OF AIRFLOW.



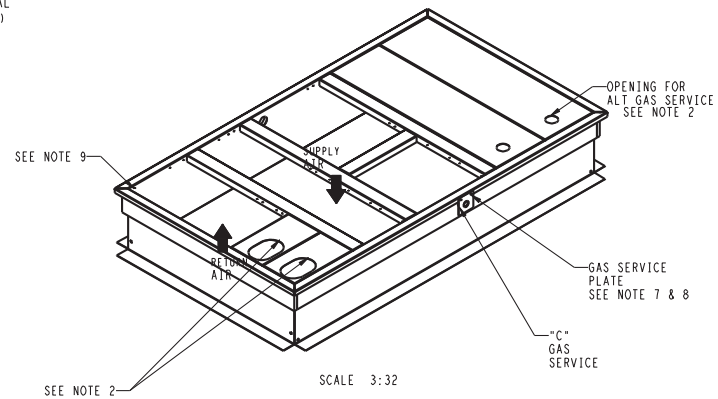


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Fig. 1 - Roof Curb Details

NOTES:
1. Do not locate adjacent units with flue discharge facing economizer inlet.
   Minimum Clearances to be:
   - Front 48 in. to combustible surfaces (18 in. to combustible surfaces when using accessory flue discharge deflector.) When not using roof curb (1 in.) bottom of base pan to combustible surfaces. When not using roof curb (0 in.) bottom of base rail to combustible surfaces.
   - Right side, front and back sides (36 in.) for proper condenser airflow.
   - Overhead (60 in.) to assure proper condenser airflow between unit and control box (42 in. per NEC [National Electrical Code]).
   - Between units and ungrounded surface control box side (36 in. per NEC).
   - Between unit and block or concrete wall and other grounded surfaces control box side 42 in.).
   - Horizontal supply and return, (0 in.).
2. Downshot ducts designed to be attached to accessory roof curb only. If unit is mounted side supply, it is recommended the ducts must be supported by cross braces as done on accessory roof curb.
3. With the exception of clearance for the condenser coil, combustible surfaces, and the damper/power exhaust as stated in Note 1, a removable fence or barricade requires no clearance.
4. Dimensions are from outside of base rail. Allow 0-5/16 [8] on each side for top cover drip edge.
5. Units may be installed on combustible floors made from Class A, B, C roof covering material if set on base rails.

LEGEND

Center of Gravity

Direction of Airflow

UNIT 48PG	STD UNIT WEIGHT		(A) CORNER WEIGHT		(B) CORNER WEIGHT		(C) CORNER WEIGHT		(D) CORNER WEIGHT	
	lb	kg	lb	kg	lb	kg	lb	kg	lb	kg
03	774	351	170.1	77.1	142.3	64.5	210.3	95.4	251.3	114.0
04	786	357	172.7	78.3	144.5	65.5	213.5	96.8	255.2	115.8
05	901	409	198.0	89.8	165.7	75.2	244.8	111.0	292.5	132.7
06	921	418	202.4	91.8	169.4	76.8	250.2	113.5	299.0	135.6
07	961	436	211.2	95.8	176.7	80.2	261.1	118.4	312.0	141.5

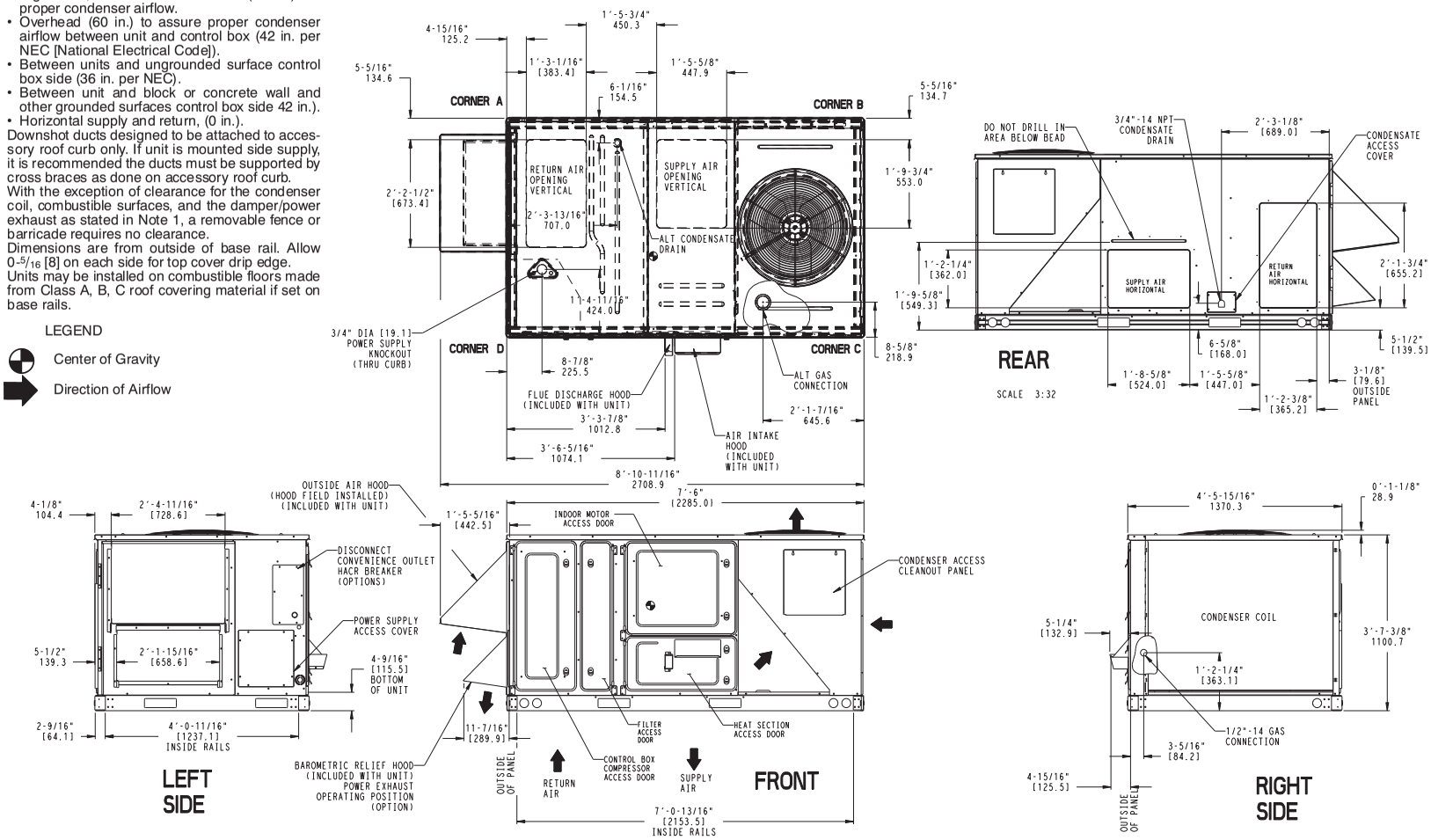

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Fig. 2 - Base Unit Dimensions

⚠ CAUTION - NOTICE TO RIGGERS:
ACCESS PANEL MUST BE IN PLACE WHEN RIGGING.

Hook rigging shackles through holes in base rail, as shown in Detail A. Holes in base rails are centered around the unit center of gravity. Use wooden top skid, when rigging, to prevent rigging straps from damaging unit.

UNIT SIZE	A		B		C		D		E		MAX. WEIGHT	
	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lb	kg
03-07	77.9	1978	36-54	914-1371	44.8	1139	42.0	1067	23.5	597	1156	525

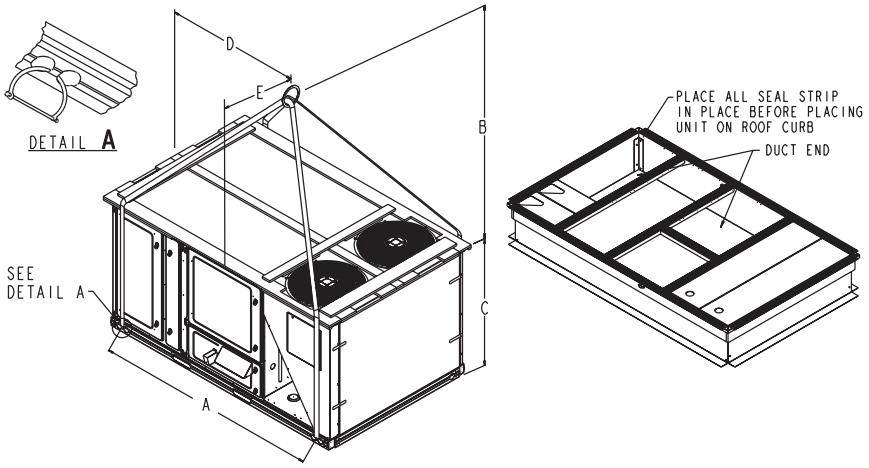

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Fig. 3 - 48PG Rigging Label

Positioning

Maintain clearance, per Fig. 2, around and above unit to provide minimum distance from combustible materials, proper airflow, and service access.

Do not install unit in an indoor location. Do not locate air inlets near exhaust vents or other sources of contaminated air. For proper unit operation, adequate combustion and ventilation air must be provided in accordance with Section 5.3 (Air for Combustion and Ventilation) of the National Fuel Gas Code, ANSI Z223.1 (American National Standards Institute).

Although unit is weatherproof, guard against water from higher level runoff and overhangs.

Locate mechanical draft system flue assembly at least 4 ft from any opening through which combustion products could enter the building, and at least 4 ft from any adjacent building (or per local codes). Locate unit at least 10 ft away from any adjacent unit. When unit is located adjacent to public walkways, flue assembly must be at least 7 ft above grade.

Roof Mount

Check building codes for weight distribution requirements. Unit operating weight is shown in Table 1.

Installation Onto Curb

The 48PG units are designed to fit on the accessory full perimeter curb. Correct placement of the unit onto the curb is critical to operating performance. To aid in correct positioning, place unit on roof curb to maintain 1/4-in. gap between the inside of rail and roof curb on long sides and a 1/2-in. gap between the inside of rail and roof curb on both duct and condenser ends. Refer to Fig. 1 and 2, to assure proper duct opening alignment.

NOTE: Before positioning unit onto curb, refer to Step 6 - Install External Trap for Condensate Drain concerning bottom drain connection plug.

⚠ CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in damage to unit.

Do not slide unit into position when it is sitting on the curb. Curb gasketing material may be damaged and leaks may result.

Slab Mount (Horizontal Units Only)

Provide a level concrete slab that extends a minimum of 6-in. beyond unit cabinet. Install a gravel apron in front of condenser-coil air inlet to prevent grass and foliage from obstructing airflow.

NOTE: Horizontal units may be installed on a roof curb if required.

Table 1 – Physical Data

BASE UNIT 48PG		03	04	05	06	07
NOMINAL CAPACITY (Tons)		2	3	4	5	6
OPERATING WEIGHT (lb)						
Unit*		774	786	901	921	961
Economizer						
Vertical		40	40	40	40	40
Horizontal		50	50	50	50	50
Humidi-MiZer™ System		22	22	31	27	26
Roof Curb						
14-in.		122	122	122	122	122
24-in.		184	184	184	184	184
COMPRESSOR				Fully Hermetic Scroll		
Quantity		1	1	1	1	1
Oil Type				Copeland 3MA		
Number of Refrigerant Circuits		1	1	1	1	1
Oil (oz)		38	42	42	66	56
REFRIGERANT TYPE				R-410A (Puron® Refrigerant)		
Expansion Device		TXV	TXV	TXV	TXV	TXV
Operating Charge (lb) — Standard Unit		7.3	9.0	15.7	16.6	19.0
Operating Charge (lb) — Humidi-MiZer Unit		11.75	13.50	25.00	22.00	22.70
CONDENSER COIL				Enhanced Copper Tubes, Aluminum Lanced Fins		
Condenser A (Outer)						
Rows...Fins/in.		1…17	1…17	2…17	2…17	2…17
Face Area (sq ft)		12.6	12.6	12.6	12.6	12.6
Condenser B (Inner)						
Rows...Fins/in.		—	1…17	2…17	2…17	2…17
Face Area (sq ft)		—	12.6	12.6	12.6	12.6
Humidi-MiZer Coil				Enhanced Copper Tubes and Aluminum Lanced Fins		
Rows...Fins/in.		1…17	1…17	1…17	1…17	1…17
Face Area (sq ft)		6.4	6.4	9.3	9.3	9.3
CONDENSER FAN				Propeller		
Quantity…Diameter (in.)		1…24	1…24	1…24	1…24	1…24
Nominal Cfm (Total, all fans)		3500	3500	3500	4500	4500
Motor Hp		1/8	1/8	1/8	1/4	1/4
Nominal Rpm — High Speed		825	825	825	1100	1100
Nominal Rpm — Low Speed		300	300	300	300	300
EVAPORATOR COIL				Enhanced Copper Tubes, Aluminum Double-Wavy Fins, Face Split		
Rows…Fins/in.		2…15	2…15	2…15	3…15	4…15
Face Area (sq ft)		9.3	9.3	9.3	9.3	9.3
EVAPORATOR FAN				Centrifugal Type, Belt Drive		
Quantity…Size (in.)	Low	1...12 x 9	1...12 x 9	1...12 x 9	1...12 x 9	1...12 x 9
	High	1...12 x 9	1...12 x 9	1...12 x 9	1...12 x 9	1...12 x 9
Type Drive	Low	Belt	Belt	Belt	Belt	Belt
	High	Belt	Belt	Belt	Belt	Belt
Nominal Cfm		800	1200	1600	2000	2400
Maximum Continuous Bhp	Low	0.85	0.85	0.85	0.85/2.40†	2.40
	High	0.85	0.85	1.60/2.40†	1.60/2.40†	3.10
Motor Nominal Rpm		1620	1620	1620	1725	1725
Motor Frame Size	Low	48Y	48Y	48Y	56Y	56Y
	High	48Y	48Y	56Y	56Y	56Y
Fan Rpm Range	Low	482-736	482-736	596-910	690-978	796-1128
	High	656-1001	796-1128	828-1173	929-1261	1150-1438
Motor Bearing Type		Ball	Ball	Ball	Ball	Ball
Maximum Fan Rpm		2000	2000	2000	2000	2000
Motor Pulley Pitch Diameter Range (in.)	Low	1.9-2.9	1.9-2.9	1.9-2.9	2.4-3.4	2.4-3.4
	High	1.9-2.9	2.4-3.4	2.4-3.4	2.8-3.8	4.0-5.0
Fan Pulley Pitch Diameter (in.)	Low	6.8	6.8	5.5	6.0	5.2
	High	5.0	5.2	5.0	5.2	6.0
Nominal Motor Shaft Diameter (in.)	Low	1/2	1/2	1/2	5/8	5/8
	High	1/2	1/2	5/8	5/8	7/8
Belt...Pitch Length (in.)	Low	49.3	49.3	49.3	49.3	49.3
	High	49.3	49.3	49.3	49.3	52.3
Belt…Type	Low	AX	AX	AX	AX	AX
	High	AX	AX	AX	AX	AX
Pulley Center Line Distance Min. (in.)	Low	16.2	16.2	16.2	16.2	16.2
	High	16.2	16.2	16.2	16.2	16.2
Pulley Center Line Distance Max. (in.)	Low	20.2	20.2	20.2	20.2	20.2
Speed Change per Full Turn of Movable Pulley Flange (rpm)	Low	48	48	59	58	66
	High	65	62	69	66	58
Movable Pulley Maximum Full Turns from Closed Position	Low	5	5	5	5	5
	High	5	5	5	5	5
Factory Pulley Setting (rpm)	Low	736	736	910	978	1128
	High	794	929	1035	1128	1323
Fan Shaft Diameter at Pulley (in.)		3/4	3/4	3/4	3/4	3/4

*See Legend on next page.

Table 1 – Physical Data (cont)

BASE UNIT 48PG			03	04	05	06	07
GAS HEAT SECTION							
Rollout Switch							
Open Temperature (F)		**Low**	N/A	195	195	195	195
		Med	N/A	195	195	225	225
		High	195	225	225	195	195
Closed Temperature (F)		**Low**	N/A	115	115	115	115
		Med	N/A	115	115	175	175
		High	115	175	175	115	115
Standard Units							
Gas Input (Btuh)	**Stage 1/Stage 2**	**PGD/L**	—	39,200/ 56,000	39,200/ 56,000	52,500/ 75,000	52,500/ 75,000
		PGE/M	—	52,500/ 75,000	52,500/ 75,000	79,100/113,000	79,100/113,000
		PGF/N	56,000	79,100/113,000	79,100/113,000	105,700/151,000	105,700/151,000
	Low NOx Units	**PGD/L**	—	56,000	56,000	75,000	—
		PGE/M	—	75,000	75,000	113,000	—
		PGF/N	56,000	113,000	113,000	151,000	—
Burner Orifice Diameter (in. ...drill size)**							
Natural Gas			0.0820...45	0.0820...45	0.0820...45	0.0820...45	0.0820...45
Liquid Propane			0.0650...52	0.0650...52	0.0650...52	0.065...52	0.065...52
Thermostat Heat Anticipator Setting (amps)							
First Stage			0.3	0.3	0.3	0.3	0.3
Second Stage			0.4	0.4	0.4	0.4	0.4
Manifold Pressure (in. wg)							
Natural Gas			3.5	3.5	3.5	3.5	3.5
Liquid Propane			3.5	3.5	3.5	3.5	3.5
Gas Valve Quantity			1	1	1	1	1
Gas Supply Pressure Range (in. wg)			5.0-13.0	5.0-13.0	5.0-13.0	5.0-13.0	5.0-13.0
Field Gas Connection Size (in.)			1/2	1/2	1/2	1/2	1/2
HIGH-PRESSURE SWITCH (psig)							
Cutout			660 ± 10	660 ± 10	660 ± 10	660 ± 10	660 ± 10
Reset (Auto.)			505 ± 20	505 ± 20	505 ± 20	505 ± 20	505 ± 20
RETURN-AIR FILTERS					Throwaway Type		
Quantity…Size (in.)			4…16 x 20 x 2	4…16 x 20 x 2	4…16 x 20 x 2	4…16 x 20 x 2	4…16 x 20 x 2

LEGEND

TXV – Thermostatic Expansion Valve

* Aluminum Evaporator Coil/Aluminum Condenser Coil.

† Single phase/three phase.

** For applications less than 2000 ft elevation.

Step 3 — Field Fabricate Ductwork

On vertical units, secure all ducts to roof curb and building structure. Do not connect ductwork to unit. For horizontal applications, field-supplied flanges should be attached to horizontal discharge openings and all ductwork secured to the flanges. Insulate and weatherproof all external ductwork, joints, and roof openings with counter flashing and mastic in accordance with applicable codes.

Ducts passing through an unconditioned space must be insulated and covered with a vapor barrier.

If a plenum return is used on a vertical unit, the return should be ducted through the roof deck to comply with applicable fire codes.

A minimum clearance is not required around ductwork. Cabinet return-air static pressure (a negative condition) shall not exceed 0.35-in. wg with economizer or 0.45-in. wg without economizer.

These units are designed for a minimum continuous returnair temperature in heating of 50°F (dry bulb), or an intermittent operation down to 45°F (dry bulb), such as when used with a night set-back thermostat.

To operate at lower return-air temperatures, a field-supplied outdoor-air temperature control must be used to initiate both stages of heat when the temperature is below 45°F. Indoor comfort may be compromised when these lower air temperatures are used with insufficient heating temperature rise.

Step 4 — Make Unit Duct Connections

Vertical Supply/Return Configuration

Unit is shipped in vertical supply/return configuration. Ductwork openings are shown in Fig. 1 and 2. Attach the ductwork to the roof curb. Do not attach duct directly to the unit.

⚠ WARNING

PERSONAL INJURY HAZARD

Failure to follow this warning could result in personal injury.

For vertical supply and return units, tools or parts could drop into ductwork and cause an injury. Install a 90-degree turn in the return ductwork between the unit and the conditioned space. If a 90-degree elbow cannot be installed, then a grille of sufficient strength and density should be installed to prevent objects from falling into the conditioned space.

Horizontal Supply/Return Applications

Unit can be field-converted from vertical supply/return to horizontal supply/return. Remove all screws securing horizontal duct covers to duct panel. Save panels. Install duct covers in the vertical duct openings in the basepan with the insulation side up. Covers will drop into openings and can be secured using field-supplied self-tapping screws. Ductwork can be attached to duct flanges provided on unit. When securing ductwork to unit, do not drill in area below bead or above top edge of duct opening.

Step 5 — Install Flue Hood and Inlet Hood

Flue hood (smaller hood), inlet hood (larger hood), and screens are shipped inside the unit in the gas section. To install, open the heat section door. The flue hood is attached to the heat section panel from the outside using the screws provided. (See Fig. 4 and 5.)

The inlet hood is installed by inserting the hood through the back of the heat panel. Attach the hood by inserting the screws provided through the clearance holes in the heat panel and into the intake hood.

NOTE: When properly installed, the flue hood will line up with the combustion fan housing. (See Fig. 6.)

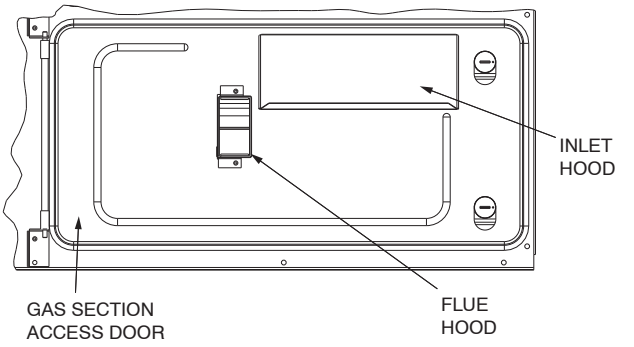

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Fig. 4 - Flue and Inlet Hood

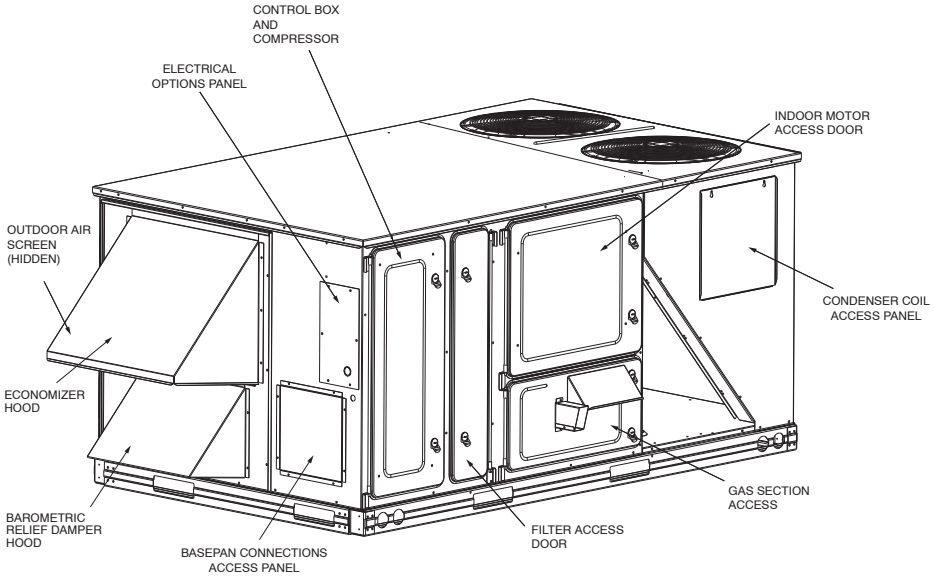

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Fig. 5 - Panel and Filter Locations

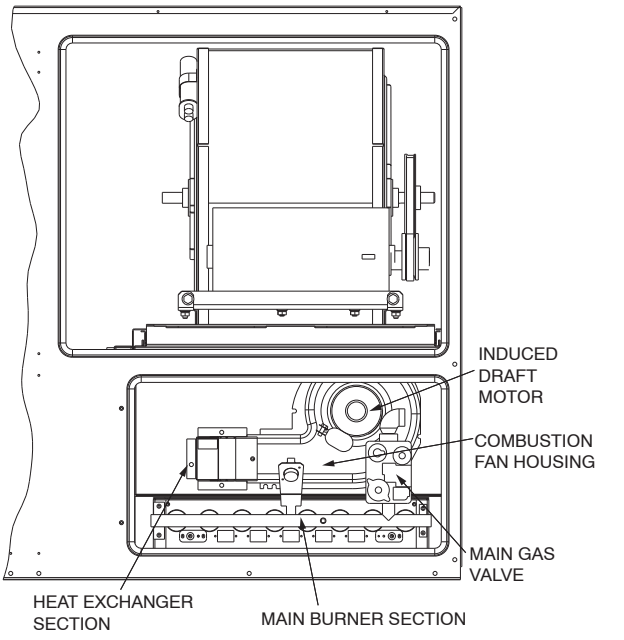


Fig. 6 - Typical Gas Heating Section

Step 6 — Install External Trap for Condensate Drain

The unit's 3/4-in. condensate drain connections are located on the bottom and side of the unit. If the down drain is used, drill a minimum of 5/8-in. diameter hole but not larger than a 3/4-in. diameter hole through the drain pan. A dimple of 2 mm in diameter and 1.5 mm deep will be provided in the drain pan to help locate the drill bit and to start the hole. Do not cut through the PVC pipe threads. Unit discharge connections do not determine the use of drain connections; either drain connection can be used with vertical or horizontal applications. See Fig. 2 for locations.

When using the standard side drain connection, make sure the plug (red) in the alternate bottom connection is tight before installing the unit. (See Fig. 7.)

To use the bottom drain connection for a roof curb installation, relocate the factory-installed plug (red) from the bottom connection to the side connection. A 1/2-in. socket extension can be used to remove the plug. (See Fig. 7.) The piping for the condensate drain and external trap can be completed after the unit is in place.

All units must have an external trap for condensate drainage. Install a trap at least 4-in. deep and protect against freezeup. If drain line is installed downstream from the external trap, pitch the line away from the unit at 1-in. per 10 ft of run. Do not use a pipe size smaller than the unit connection (3/4-in.). (See Fig. 8 and 9.)

The 48PG units are provided with a removable condensate pan for ease of cleaning. Refer to Maintenance section in Controls and Troubleshooting book for more information. It is recommended that a union be placed between the unit and condensate drainage to ease the removal of the pan during servicing. Adequate clearance should be allowed if removal of condensate pan is required. Allow 54-in. between condensate pan access panel and any obstruction for complete removal.

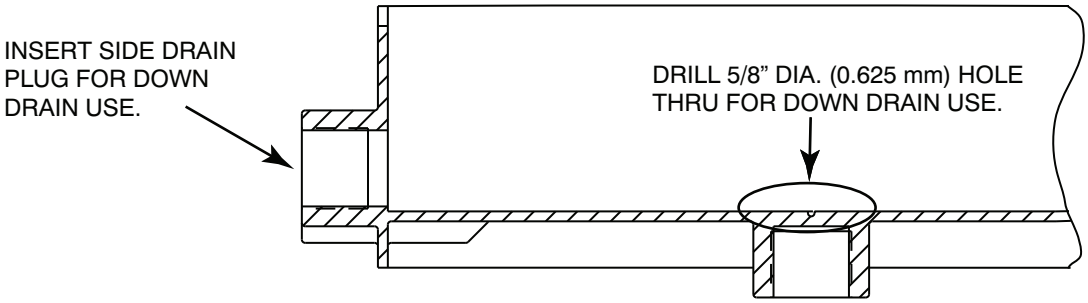


Fig. 7 - Condensate Drain Pan

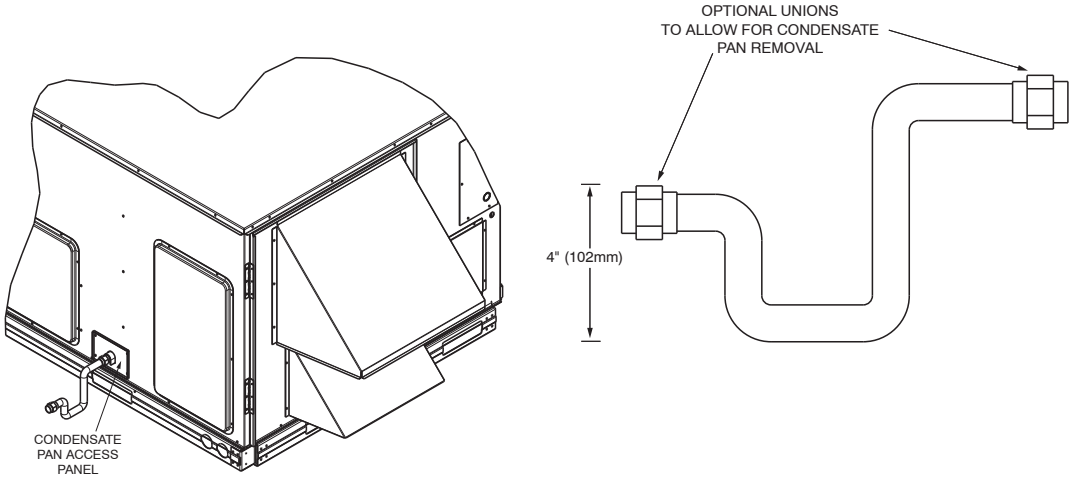
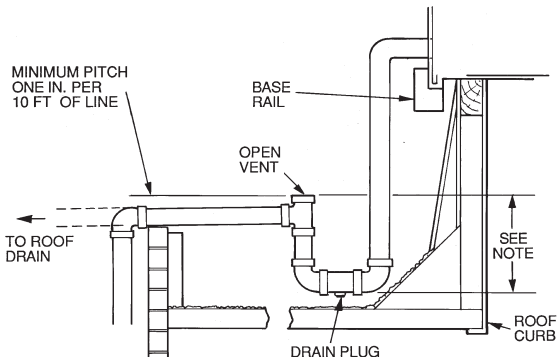


Fig. 8 - External Trap for Condensate Drain



NOTE: Trap should be deep enough to offset maximum unit static difference. A 4-in. trap is recommended.

C06291

Fig. 9 - Condensate Drain Piping Details

Step 7 — Orifice Change

This unit is factory assembled for heating operation using natural gas at an elevation from sea level to 2000 ft. This unit uses orifice type LH32RFnnn, where "nnn" indicates the orifice size based on drill size diameter in thousands of an inch.

High Elevation (Above 2000 Ft)

Use accessory high altitude kit when installing this unit at an elevation of 2000 to 7000 ft. For elevations above 7000 ft, refer to Table 2 to identify the correct orifice size for the elevation. See Table 3 for the number of orifices required for each unit size. Purchase these orifices from your local Carrier dealer. Follow instructions in accessory Installation Instructions to install the correct orifices.

Table 2 – Altitude Compensation*

ELEVATION (ft)	NATURAL GAS ORIFICE†
0-1,999	45
2,000	47
3,000	47
4,000	47
5,000	48
6,000	48
7,000	48
8,000	49
9,000	49
10,000	50
11,000	51
12,000	51
13,000	52
14,000	52

*As the height above sea level increases, there is less oxygen per cubic foot of air. Therefore, heat input rate should be reduced at higher altitudes. Includes a 4% input reduction per each 1000 ft.
†Orifices available through your Carrier dealer.

Table 3 – Orifice Quantity

UNIT	03	04	05	06	07
Low Heat (48PGD/L)	—	3	3	4	4
Medium Heat (48PGE/M)	—	4	4	6	6
High Heat (48PGF/N)	3	6	6	8	8

Conversion to LP Gas

Use accessory LP gas conversion kit when converting this unit for use with LP fuel usage for elevations up to 7000 ft. For elevations above 7000 ft, refer to Table 4 to identify the correct orifice size for the elevation. See Table 3 for the number of orifices required for each unit size. Purchase these orifices from your local Carrier dealer. Follow instructions in accessory Installation Instructions to install the correct orifices.

Table 4 – LP Gas Conversion*

ELEVATION (ft)	LP GAS ORIFICE†
0-1,999	52
2,000	52
3,000	53
4,000	53
5,000	53
6,000	53
7,000	53
8,000	54
9,000	54
10,000	54
11,000	54
12,000	55
13,000	55
14,000	56

*As the height above sea level increases, there is less oxygen per cubic foot of air. Therefore, heat input rate should be reduced at higher altitudes. Includes a 4% input reduction per each 1000 ft.
†Orifices available through your Carrier dealer.

Step 8 — Install Gas Piping

Unit is equipped for use with natural gas. Refer to local building codes, or in the absence of local codes, to ANSI Z223.1-latest year and addendum Z223.1A-latest year entitled HFGC. In Canada, installation must be in accordance with the CAN1.B149.1 and CAN1.B149.2 installation codes for gas burning appliances.

Support gas piping as shown in the table in Fig. 10. For example, a 3/4-in. gas piping must have one field-fabricated support beam every 8 ft. Therefore, an 18-ft long gas pipe would have a minimum of 3 support beams. See Fig. 10 for typical pipe guide and locations of external manual gas shutoff valve.

Install field-supplied manual gas shutoff valve with a 1/8-in. NPT pressure tap for test gauge connection at unit. The pressure tap is located on the gas manifold, adjacent to the gas valve. Field gas piping must include sediment trap and union. (See Fig. 11.) Install a field-supplied gas regulator.

⚠ WARNING

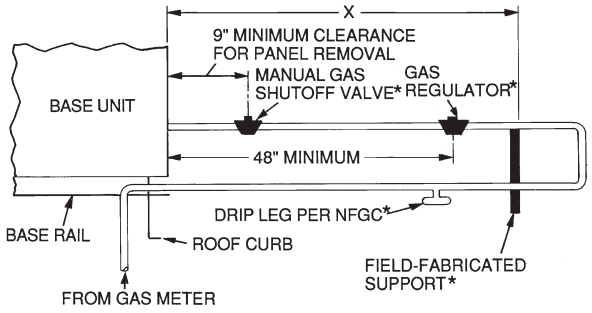
FIRE, EXPLOSION HAZARD

Failure to follow this warning could result in personal injury or death.

Do not pressure test gas supply while connected to unit. Always disconnect before servicing.

IMPORTANT: Natural gas pressure at unit gas connection must not be less than 5.0-in. wg or greater than 13.0-in.wg for all heat sizes.

Size gas-supply piping for 0.5-in. wg maximum pressure drop. Do not use supply pipe smaller than unit gas connection.



LEGEND

NFGC — National Fuel Gas Code

*Field supplied.

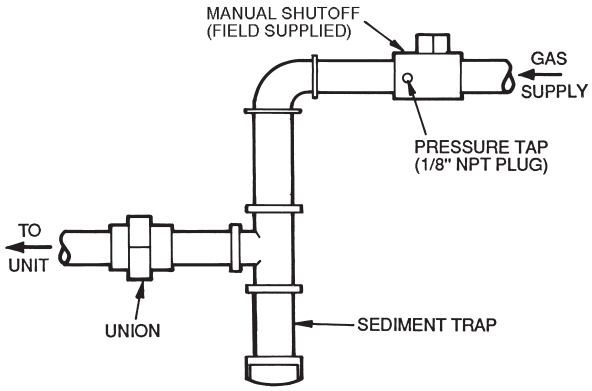
NOTE: Follow all local codes.

SPACING OF SUPPORTS

STEEL PIPE NOMINAL DIAMETER (in.)	SPACING OF SUPPORTS X DIMENSION (ft)
1/2	6
3/4 or 1	8
1 1/4 or larger	10

C06115

Fig. 10 - Gas Piping Guide (With Accessory Thru-the-Cab Service Connections)



C06236

Fig. 11 - Field Gas Piping

Step 9 — Make Electrical Connections

Field Power Supply

(For more details, refer to the Controls, Start-Up, Operation, and Troubleshooting manual).

All 208/230-v units are factory wired for 230-v power supply. If the 208/230-v unit is to be connected to a 208-v power supply, the transformers (TRAN1 and TRAN2) must be rewired by moving the black wire with the 1/4-in. female quick connector from the 230-volt connection and moving to the 200-volt 1/4-in. male terminal on the primary side of the transformer.

Refer to unit label diagram for additional information. Leads are provided for field wire connections. Use UL (Underwriters Laboratories) approved copper/aluminum connector.

When installing units, provide safety disconnect per NEC (National Electrical Code) Article 440 or local codes. For non-fused disconnects, size the disconnect according to the sizing data provided in the electrical data tables. If a fused disconnect is used, determine the minimum size for the switch based on the disconnect sizing data provided in the electrical data tables and then coordinate the disconnect housing size to accommodate the Maximum Overcurrent Protection (MOCP) device size as marked on the unit informative plate. (See Table 5 and 6.)All field wiring must comply with NEC and local codes. Size wire based onMCA (Minimum Circuit Amps) on the unit informative plate. See Fig. 12 for power wiring connection to the unit leads and equipment ground.

Route power and ground lines through control box end panel or unit basepan (see Fig. 2) to connections as shown on unit wiring diagram and Fig. 12. Factory leads may be wired directly to the disconnect.

⚠ CAUTION

UNIT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage.

The correct power phasing is critical to the operation of the scroll compressors. An incorrect phasing will result in alarm being generated and compressor operation lockout. Should this occur, power phase correction must be made to the incoming power.

⚠ WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

Unit cabinet must have an uninterrupted, unbroken electrical ground to minimize the possibility of personal injury if an electrical fault should occur. This ground may consist of electrical wire connected to unit ground lug in control compartment, or conduit approved for electrical ground when installed in accordance with NEC; ANSI (American National Standards Institute)/NFPA (National Fire Protection Association), latest edition, and local electrical codes. *Do not use gas piping as an electrical ground.*

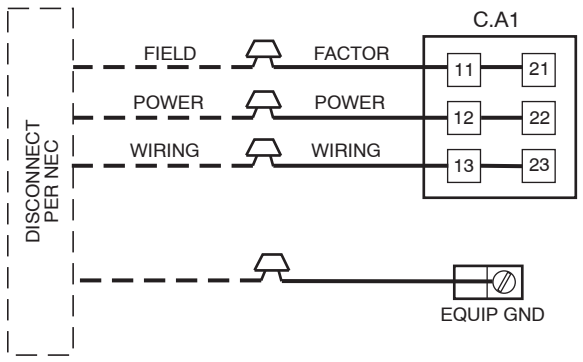
Field wiring must conform to temperature limitations for type "T" wire. All field wiring must comply with NEC and local requirements.

Operating voltage to compressor must be within voltage range indicated on unit nameplate. On 3-phase units, voltages between phases must be balanced within 2%.

Unit failure as a result of operation on improper line voltage or excessive phase imbalance constitutes abuse and may cause damage to electrical components.

Field Control Wiring (Units Without Optional Humidi-MiZer™ Adaptive Dehumidification System)

Unit can be controlled with either a Carrier-approved accessory thermostat or a Carrier-approved space temperature sensor. Install thermostat according to the installation instructions included with accessory. Locate thermostat assembly or space temperature sensor on a solid interior wall in the conditioned space to sense average temperature.



C06237

Fig. 12 - Field Power Wiring Connections

Route thermostat or space temperature sensor cable or equivalent single leads of colored wire from subbase terminals through conduit into unit to low-voltage connections as shown on unit label wiring diagram and in Fig. 13 or 14.

NOTE: For wire runs up to 50 ft, use no. 18 AWG (American Wire Gauge) insulated wire (35°C minimum). For 50 to 75 ft, use no. 16 AWG insulated wire (35°C minimum). For over 75 ft, use no. 14 AWG insulated wire (35°C minimum). All wire larger than no. 18 AWG cannot be directly connected at the thermostat and will require a junction box and splice at the thermostat.

Set heat anticipator settings as follows:

VOLTAGE	STAGE 1 (W1) ON	STAGE 1 AND 2 (W1 AND W2) ON
All	0.3	0.4

Settings may be changed slightly to provide a greater degree of comfort for a particular installation.

Field Control Wiring (Units With Optional Humidi-MiZer™ Adaptive Dehumidification System)

Units require temperature control inputs for cooling and heating operation and humidity control inputs for Humidi-MiZer operation.

Temperature Control

The unit can be controlled with either a Carrier-approved space temperature sensor, a Carrier accessory Thermidistat™ device, or a Carrier-approved accessory thermostat. Install the temperature control device according to the installation instructions included with the accessory. Locate the device on a solid interior wall in the conditioned space to sense average temperature. Carrier space temperature sensor wiring connections are shown in Fig. 14. General thermostat field control wiring connections are shown in Fig. 13. Carrier Thermidistat device wiring connections are shown in Fig. 15. Configuration of the unit control is required to specify the control input type before unit operation.

Route thermostat or space temperature sensor cable or equivalent single leads of colored wire from subbase terminals through conduit into unit to low-voltage connections as shown on unit label wiring diagram and in Fig. 13-15.

NOTE: For wire runs up to 50 ft, use no. 18 AWG (American Wire Gauge) insulated wire (35°C minimum). For 50 to 75 ft, use no. 16 AWG insulated wire (35°C minimum). For over 75 ft, use no. 14 AWG insulated wire (35°C minimum). All wire larger than no. 18 AWG cannot be directly connected at the thermostat and will require a junction box and splice at the thermostat.

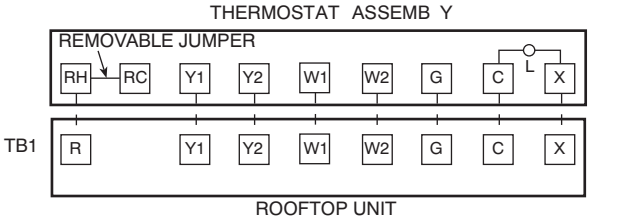
Set heat anticipator settings as follows:

VOLTAGE	STAGE 1 (W1) ON	STAGE 1 AND 2 (W1 AND W2) ON
All	0.2	0.4

Settings may be changed slightly to provide a greater degree of comfort for a particular installation.

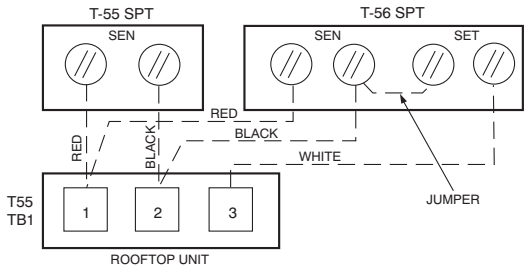
Humidity Control

Unit can be controlled with either a Carrier accessory Thermidistat device or a Carrier-approved accessory humidistat (switch output). The input for an accessory humidity sensor with 4 to 20 mA output is another option available when an economizer board is installed. Install the humidity control device according to the installation instructions included with the accessory. Locate the device on a solid interior wall in the conditioned space to sense average humidity. Carrier Thermidistat device wiring connections are shown in Fig. 15. General humidistat wiring connections are shown in Fig. 16. Configuration of the unit control is required to specify the control input type before unit operation. Refer to the Controls, Start-Up, Operation and Troubleshooting manual for configuration.



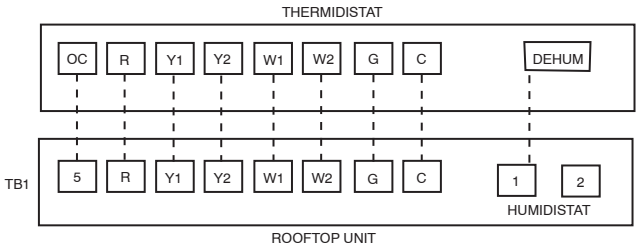
C06292

Fig. 13 - Field Control Thermostat Wiring



C06239

Fig. 14 - Field Control Space Temperature Sensor Wiring



C07055

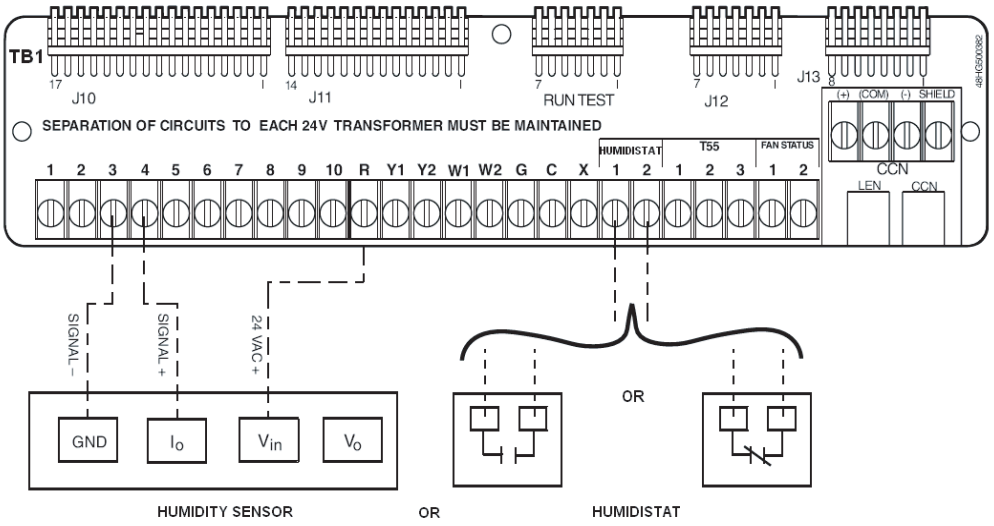
Fig. 15 - Field Control Thermidistat Wiring

Units with the Humidi-MiZer option receive a discrete input from a field-installed device (such as from the Carrier humidistat or Thermidistat device). The discrete input is connected to the TB1 terminal strip points labeled Humidistat 1 and 2. As this is a discrete input, one of the connection points is for power to the switch and the other is the return path. (See Fig. 16.)

A space relative humidity sensor input (SP.RH) is only available if an economizer board (ECB) is installed in the unit and then the sensor can be connected to the OAQ point TB1-4. (See Fig. 16.) This input is used instead of the discrete humidistat or thermidistat inputs. The input controls the Humidi-MiZer using the 4 to 20 mA as percent humidity. The relative humidity value (measured by the relative humidity sensor) can be displayed on the Scrolling Marquee, in the space through a System Pilot™ device, or can be read by other CCN devices where it can be used to perform more advanced functions. The humidity sensor must be configured correctly; refer to the Controls, Start-Up, Operation, and Troubleshooting manual for details.

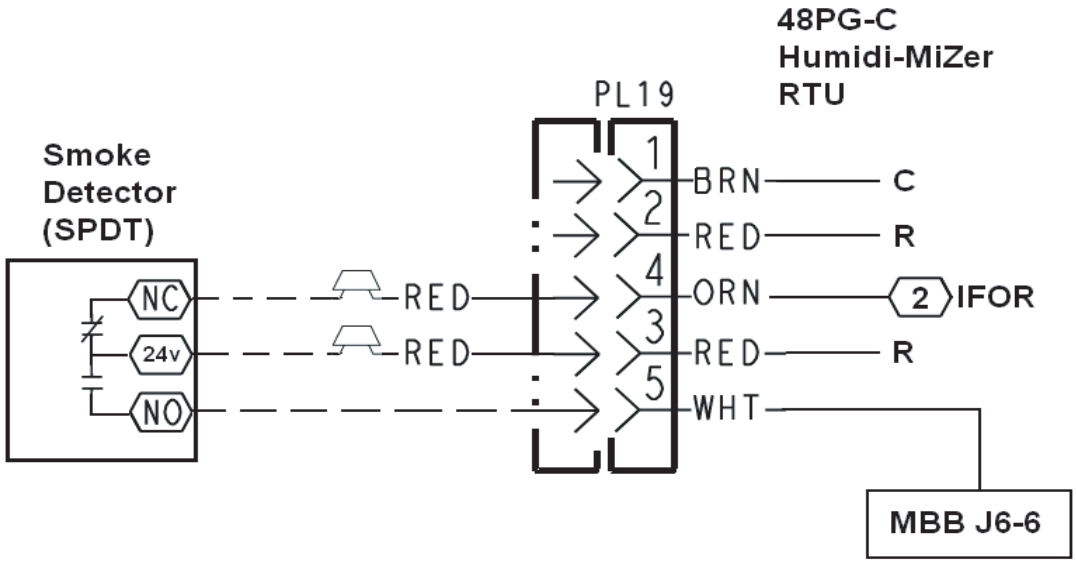
If the customer also wishes to install a smoke detector into a Humidi-MiZer equipped 48PG unit, the fire shutdown connection points are on Plug PL-19, located in the economizer section. See the unit wiring schematic for wiring. For third-party smoke detector, refer to Fig. 17.

Point 19-3 is the 24 vac power source for the detector. Point 19-4 is 24 vac power for the indoor fan contactor control. Point 19-5 is the 24 vac signal input for fire shutdown. If an immediate fan shutdown is desired, install a normally closed contactor between 19-3 and 19-4. More information is available in the third party control section of the Controls, Start-Up, Operation, and Troubleshooting manual.



C07045

Fig. 16 - Humidi-MiZer™ Low-Voltage Terminal Strip - Humidity Sensor/Humidistat Wiring



C07238

Fig. 17 - Third-Party Smoke Detector on Humidi-MiZer Units

Table 5 – Electrical Data - Units Without Optional Convenience Outlet

UNIT 48PG	NOMINAL POWER SUPPLY	VOLTAGE RANGE		COMPRESSOR		OFM		COMBUSTION FAN MOTOR FLA	POWER EXHAUST FLA (ea)	IFM TYPE	IFM FLA	POWER SUPPLY		DISCONNECT SIZE	
	Volts-Ph-Hz	Min	Max	RLA	LRA	Qty	FLA (ea)					MCA	Fuse or HACR Brkr	FLA	LRA
03	208/230-1-60	187	253	12.8	60	1	1.0	0.52	—	Low	4.9	21.9/21.9	25/25	22/22	74/74
										High	4.9	21.9/21.9	25/25	22/22	74/74
									1.4	Low	4.9	23.3/23.3	25/25	23/23	76/76
										High	4.9	23.3/23.3	25/25	23/23	76/76
04	208/230-1-60	187	253	15.4	83	1	1.0	0.52	—	Low	4.9	25.2/25.2	30/30	24/24	97/97
										High	4.9	25.2/25.2	30/30	24/24	97/97
									1.4	Low	4.9	26.6/26.6	30/30	26/26	99/99
										High	4.9	26.6/26.6	30/30	26/26	99/99
	208/230-3-60	187	253	11.5	77	1	1.0	0.52	—	Low	4.9	20.3/20.3	25/25	20/20	91/91
										High	4.9	20.3/20.3	25/25	20/20	91/91
									1.4	Low	4.9	21.7/21.7	25/25	22/22	93/93
										High	4.9	21.7/21.7	25/25	22/22	93/93
	460-3-60	414	506	5.1	35	1	0.5	0.30	—	Low	2.1	9.0	15	9	42
										High	2.1	9.0	15	9	42
									0.6	Low	2.1	9.6	15	10	43
										High	2.1	9.6	15	10	43
	575-3-60	518	633	4.3	31	1	0.5	0.24	—	Low	2.1	8.0	15	8	37
										High	2.1	8.0	15	8	37
									1.4	Low	2.1	9.4	15	10	39
										High	2.1	9.4	15	10	39
05	208/230-1-60	187	253	20.5	109	1	1.0	0.52	—	Low	4.9	31.5/31.5	35/35	30/30	123/123
										High	7.0	33.6/33.6	35/35	33/33	148/148
									1.4	Low	4.9	32.9/32.9	35/35	32/32	125/125
										High	7.0	35.0/35.5	40/40	34/34	150/150
	208/230-3-60	187	253	14.6	91	1	1.0	0.52	—	Low	4.9	24.2/24.2	25/25	24/24	105/105
										High	5.2	24.5/24.5	25/25	24/24	123/123
									1.4	Low	4.9	25.6/25.6	30/30	25/25	107/107
										High	5.2	25.9/25.9	30/30	26/26	125/125
	460-3-60	414	506	7.1	46	1	0.5	0.30	—	Low	2.1	11.5	15	11	53
										High	2.6	12.0	15	12	62
									0.6	Low	2.1	12.1	15	12	54
										High	2.6	12.6	15	12	63
	575-3-60	518	633	5.1	34	1	0.5	0.24	—	Low	2.1	9.0	15	9	40
										High	2.0	8.9	15	9	46
									1.4	Low	2.1	10.4	15	10	42
										High	2.0	10.3	15	10	48
06	208/230-1-60	187	253	26.9	145	1	1.5	0.52	—	Low	4.9	40.0/40.0	45/45	38/38	160/160
										High	7.0	42.1/42.1	45/45	41/41	185/185
									1.4	Low	4.9	41.4/41.4	45/45	40/40	162/162
										High	7.0	43.5/43.5	50/50	42/42	187/187
	208/230-3-60	187	253	17.6	123	1	1.5	0.52	—	Low	5.2	28.7/28.7	30/30	28/28	156/156
										High	5.2	28.7/28.7	30/30	28/28	156/156
									1.4	Low	5.2	30.1/30.1	35/35	30/30	158/158
										High	5.2	30.1/30.1	35/35	30/30	158/158
	460-3-60	414	506	7.7	50	1	0.8	0.30	—	Low	2.6	13.0	15	13	67
										High	2.6	13.0	15	13	67
									0.6	Low	2.6	13.6	15	13	68
										High	2.6	13.6	15	13	68
	575-3-60	518	633	6.1	40	1	0.8	0.24	—	Low	2.0	10.4	15	10	53
										High	2.0	10.4	15	10	53
									1.4	Low	2.0	11.8	15	12	55
										High	2.0	11.8	15	12	55
07	208/230-3-60	187	253	20.5	149	1	1.5	0.52	—	Low	5.2	32.3/32.3	35/35	31/31	182/182
										High	7.5	34.6/34.6	35/35	34/34	208/208
									1.4	Low	5.2	33.7/33.7	35/35	33/33	184/184
										High	7.5	36.0/36.0	40/40	36/36	210/210
	460-3-60	414	506	9.6	75	1	0.8	0.30	—	Low	2.6	15.4	20	15	92
										High	3.4	16.2	20	16	105
									0.6	Low	2.6	16.0	20	16	93
										High	3.4	16.8	20	17	106
	575-3-60	518	633	7.6	54	1	0.8	0.24	—	Low	2.0	12.3	15	12	67
										High	2.8	13.1	15	13	78
									1.4	Low	2.0	13.7	15	14	69
										High	2.8	14.5	15	14	80

LEGEND

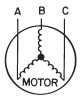
FLA – Full Load Amps
HACR – Heating, Air Conditioning and Refrigeration
IFM – Indoor (Evaporator) Fan Motor
LRA – Locked Rotor Amps
MCA – Minimum Circuit Amps
MOCP – Maximum Overcurrent Protection
NEC – National Electrical Code
OFM – Outdoor (Condenser) Fan Motor
RLA – Rated Load Amps

NOTES:

1. In compliance with NEC requirements for multimotor and combination load equipment (refer to NEC Articles 430 and 440), the overcurrent protective device for the unit shall be fuse or HACR breaker. Canadian units may be fuse or circuit breaker.
2. **Unbalanced 3-Phase Supply Voltage**
   Never operate a motor where a phase imbalance in supply voltage is greater than 2%. Use the following formula to determine the percentage of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

Example: Supply voltage is 230–3–60



AB = 224 v
BC = 231 v
AC = 226 v

$$\text{Average Voltage} = \frac{224 + 231 + 226}{3} = \frac{681}{3} = 227$$

Determine maximum deviation from average voltage.
(AB) 227 – 224 = 3 v
(BC) 231 – 227 = 4 v
(AC) 227 – 226 = 1 v
Maximum deviation is 4 v.
Determine percent of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{4}{227} = 1.76\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.

Table 6 – Electrical Data — Units With Optional Convenience Outlet

UNIT 48PG	NOMINAL POWER SUPPLY	VOLTAGE RANGE		COMPRESSOR		OFM		COMBUSTION FAN MOTOR FLA	POWER EXHAUST FLA (ea)	IFM TYPE	IFM FLA	POWER SUPPLY		DISCONNECT SIZE	
	Volts-Ph-Hz	Min	Max	RLA	LRA	Qty	FLA (ea)					MCA	Fuse or HACR Brkr	FLA	LRA
03	208/230-1-60	187	253	12.8	60	1	1.0	0.52	—	Low	4.9	26.7/26.7	30/30	27/27	79/ 79
										High	4.9	26.7/26.7	30/30	27/27	79/ 79
									1.4	Low	4.9	28.1/28.1	30/30	29/29	81/ 81
										High	4.9	28.1/28.1	30/30	29/29	81/ 81
04	208/230-1-60	187	253	15.4	83	1	1.0	0.52	—	Low	4.9	30.0/30.0	30/30	30/30	102/102
										High	4.9	30.0/30.0	30/30	30/30	102/102
									1.4	Low	4.9	31.4/31.4	35/35	32/32	104/104
										High	4.9	31.4/31.4	35/35	32/32	104/104
	208/230-3-60	187	253	11.5	77	1	1.0	0.52	—	Low	4.9	25.1/25.1	30/30	26/26	96/ 96
										High	4.9	25.1/25.1	30/30	26/26	96/ 96
									1.4	Low	4.9	26.5/26.5	30/30	27/27	98/ 98
										High	4.9	26.5/26.5	30/30	27/27	98/ 98
	460-3-60	414	506	5.1	35	1	0.5	0.30	—	Low	2.1	11.2	15	11	44
										High	2.1	11.2	15	11	44
									0.6	Low	2.1	11.8	15	12	45
										High	2.1	11.8	15	12	45
	575-3-60	518	633	4.3	31	1	0.5	0.24	—	Low	2.1	9.7	15	10	39
										High	2.1	9.7	15	10	39
									1.4	Low	2.1	11.1	15	12	41
										High	2.1	11.1	15	12	41
05	208/230-1-60	187	253	20.5	109	1	1.0	0.52	—	Low	4.9	36.3/36.3	40/40	36/36	128/128
										High	7.0	38.4/38.4	40/40	38/38	153/153
									1.4	Low	4.9	37.7/37.7	40/40	37/37	130/130
										High	7.0	39.8/39.8	40/40	40/40	155/155
	208/230-3-60	187	253	14.6	91	1	1.0	0.52	—	Low	4.9	29.0/29.0	30/30	29/29	110/110
										High	5.2	29.3/29.3	30/30	29/29	128/128
									1.4	Low	4.9	30.4/30.4	35/35	31/31	112/112
										High	5.2	30.7/30.7	35/35	31/31	130/130
	460-3-60	414	506	7.1	46	1	0.5	0.30	—	Low	2.1	13.7	15	14	55
										High	2.6	14.2	15	14	64
									0.6	Low	2.1	14.3	15	14	56
										High	2.6	14.8	15	15	65
	575-3-60	518	633	5.1	34	1	0.5	0.24	—	Low	2.1	10.7	15	11	42
										High	2.0	10.6	15	11	48
									1.4	Low	2.1	12.1	15	12	44
										High	2.0	12.0	15	12	50
06	208/230-1-60	187	253	26.9	145	1	1.5	0.52	—	Low	4.9	44.8/44.8	50/50	44/44	165/165
										High	7.0	46.9/46.9	50/50	46/46	190/190
									1.4	Low	4.9	46.2/46.2	50/50	45/45	167/167
										High	7.0	48.3/48.3	50/50	48/48	192/192
	208/230-3-60	187	253	17.6	123	1	1.5	0.52	—	Low	5.2	33.5/33.5	35/35	33/33	161/161
										High	5.2	33.5/33.5	35/35	33/33	161/161
									1.4	Low	5.2	34.9/34.9	35/35	35/35	163/163
										High	5.2	34.9/34.9	35/35	35/35	163/163
	460-3-60	414	506	7.7	50	1	0.8	0.30	—	Low	2.6	15.2	20	15	69
										High	2.6	15.2	20	15	69
									0.6	Low	2.6	15.8	20	16	70
										High	2.6	15.8	20	16	70
	575-3-60	518	633	6.1	40	1	0.8	0.24	—	Low	2.0	12.1	15	12	55
										High	2.0	12.1	15	12	55
									1.4	Low	2.0	13.5	15	14	57
										High	2.0	13.5	15	14	57
07	208/230-3-60	187	253	20.5	149	1	1.5	0.52	—	Low	5.2	37.1/37.1	40/40	37/37	187/187
										High	7.5	39.4/39.4	40/40	39/39	213/213
									1.4	Low	5.2	38.5/38.5	40/40	38/38	189/189
										High	7.5	40.8/40.8	45/45	41/41	215/215
	460-3-60	414	506	9.6	75	1	0.8	0.30	—	Low	2.6	17.6	20	17	94
										High	3.4	18.4	20	18	107
									0.6	Low	2.6	18.2	20	18	95
										High	3.4	19.0	20	19	108
	575-3-60	518	633	7.6	54	1	0.8	0.24	—	Low	2.0	14.0	15	14	69
										High	2.8	14.8	15	15	80
									1.4	Low	2.0	15.4	20	16	71
										High	2.8	16.2	20	16	82

LEGEND

FLA – Full Load Amps
HACR – Heating, Air Conditioning and Refrigeration
IFM – Indoor (Evaporator) Fan Motor
LRA – Locked Rotor Amps
MCA – Minimum Circuit Amps
MOCP – Maximum Overcurrent Protection
NEC – National Electrical Code
OFM – Outdoor (Condenser) Fan Motor
RLA – Rated Load Amps

NOTES:

1. In compliance with NEC requirements for multimotor and combination load equipment (refer to NEC Articles 430 and 440), the overcurrent protective device for the unit shall be fuse or HACR breaker. Canadian units may be fuse or circuit breaker.
2. **Unbalanced 3-Phase Supply Voltage**
   Never operate a motor where a phase imbalance in supply voltage is greater than 2%. Use the following formula to determine the percentage of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

Example: Supply voltage is 230–3–60

AB = 224 v
BC = 231 v
AC = 226 v

$$\text{Average Voltage} = \frac{224 + 231 + 226}{3} = \frac{681}{3} = 227$$

Determine maximum deviation from average voltage.
(AB) 227 – 224 = 3 v
(BC) 231 – 227 = 4 v
(AC) 227 – 226 = 1 v
Maximum deviation is 4 v.
Determine percent of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{4}{227} = 1.76\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.

Step 10 — Install Outdoor Air Hoods (Units Without Economizer)

Perform the following procedure to install the outdoor-air hoods:

1. Economizer and barometric relief hoods are located in the condenser section under the slanted coil for shipping. (See Fig. 18.) Barometric relief/power exhaust hood is shipped inside of economizer hood. Remove screws that secure the wooden rails of the hood assemblies to the unit. Save screws. Slide complete assembly from condenser section.
2. Remove the screws that secure the economizer and barometric relief/power exhaust hoods to the wooden railing. Discard or recycle wooden rails. Save screws.
3. The barometric relief damper is secured to the economizer panel for shipping. Remove the screw holding the barometric relief damper to the panel. Damper should be free to swing open during operation. (See Fig. 19.)
4. Hang the barometric relief/power exhaust hood on the mounting flange on the economizer panel. Secure hood to panel with screws saved from Step 2. (See Fig. 19 and 20.)
5. Align hole in flange of economizer panel with left edge of hood. Hang economizer hood on the top flange of the economizer panel by rotating hood until top flange of the economizer hood engages the bent flange on the economizer panel. Rotate hood until hood is flush with the economizer panel. Hood will support itself from flange. Align holes in hood with holes in panel and secure hood to panel with screws saved from Step 2. (See Fig. 19 and 21.)

Step 11 — Install All Accessories

After all of the factory-installed options have been adjusted, install all field-installed accessories. Refer to the accessory installation instructions included with each accessory.

Step 12 — Configure Controls

Refer to unit controls and Troubleshooting book for information on configuring controls.

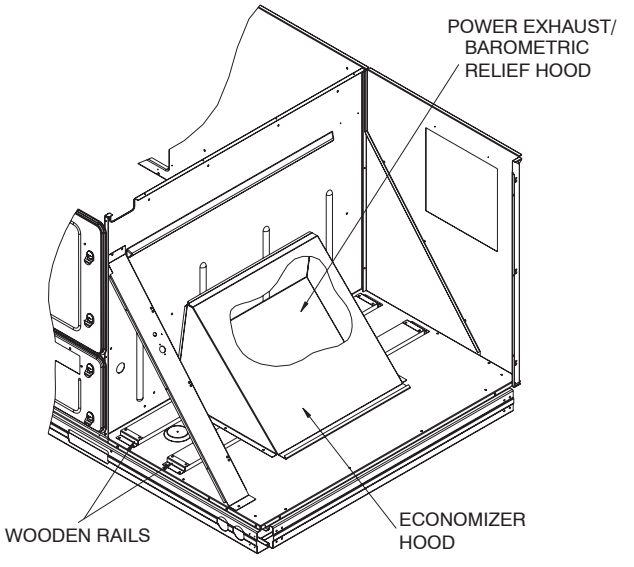


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Fig. 18 - Economizer and Barometric Relief/Power Exhaust Hoods Shipping Positions

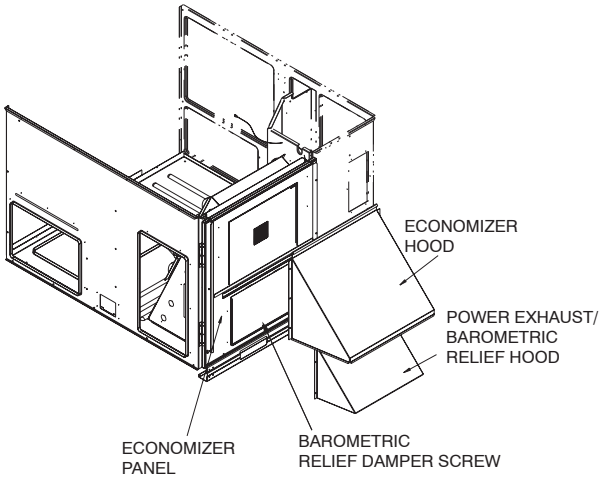

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Fig. 19 - Hood Installation

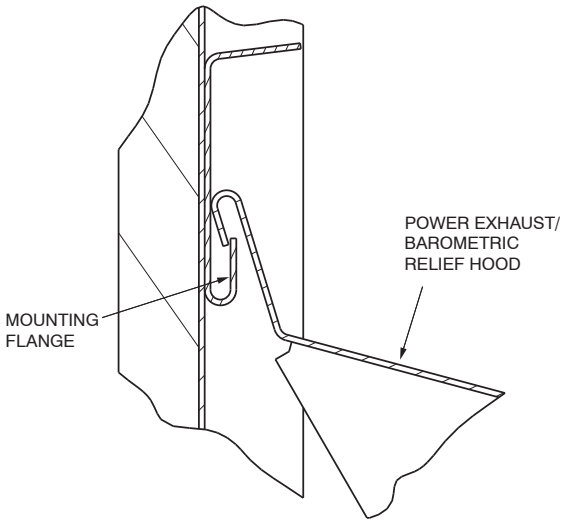

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Fig. 20 - Barometric Relief/Power Exhaust Hood Flange

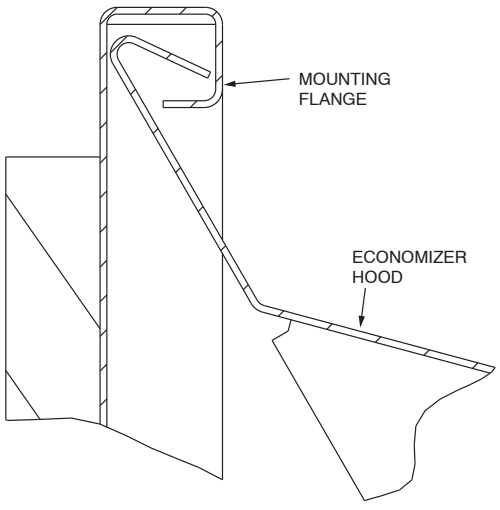

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Fig. 21 - Economizer Flange

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