

## Installation Instructions

See Table 1 for package contents.

**Table 1 — Contents of Accessory Unloader Package 50DJ900861**

QTY	PART NO.	ITEM
1	50DJ507822	Tube Bracket (Discharge Line)
1	06DA660090	06D Pressure-Actuated Capacity Control Modification Package (Unloader Head)
1	48/50DJ,DW-2SI	Instruction Sheet

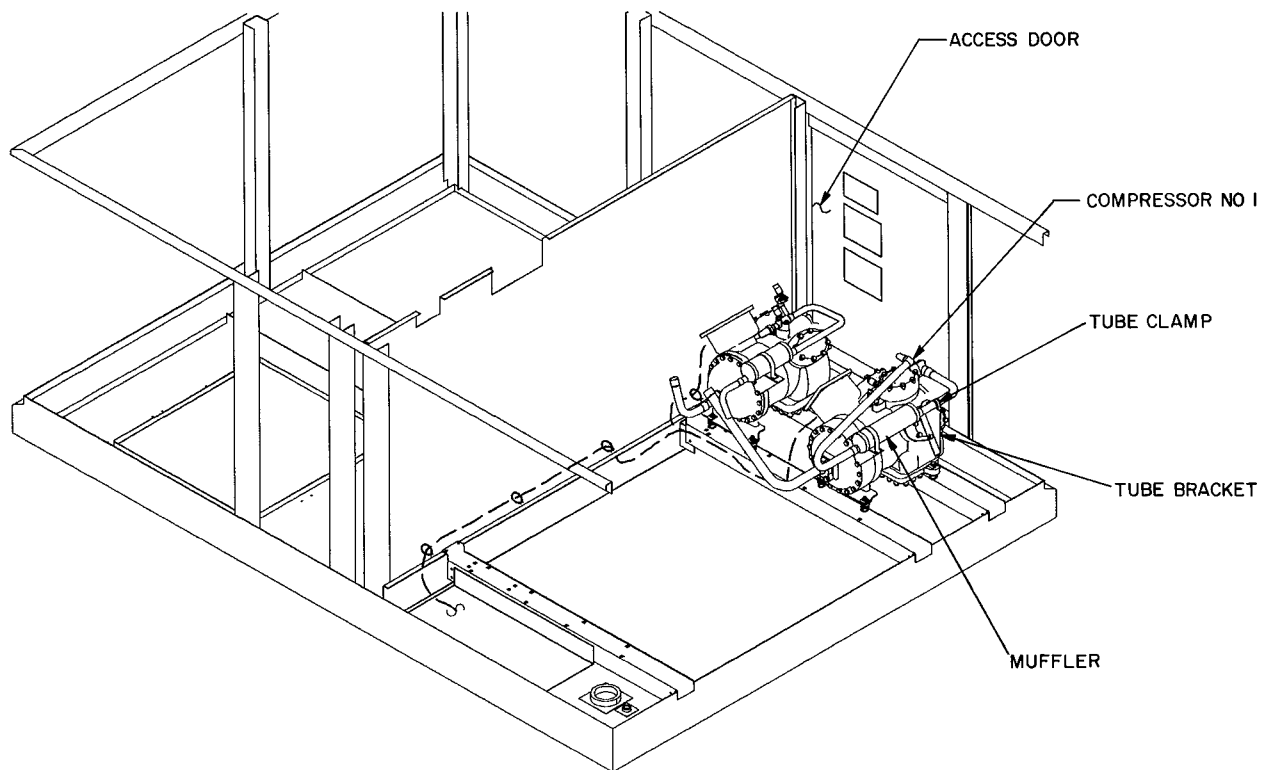
### INSTALLATION

1. Locate compressor no. 1. When viewing compressors through the access door, compressor no. 1 is on the left. See Fig. 1. Unloader head must be installed on compressor no. 1.

#### ⚠ WARNING

Do not put the unloader head on compressor 2 as this may cause the failure of circuit no. 2 discharge line which could result in personal injury.

2. a. If unloader head is being installed on the right-hand side of the compressor, install head according to instruction sheet (99TA526162 Rev. B) contained in unloader package (part no. 06DA660090). In this case, the tube bracket (part no. 50DJ507822) is not used and may be discarded.  
b. If the unloader head is being installed on the left-hand side of the compressor, continue with steps 3 through 8 below.
3. Remove the tube clamp from compressor no. 1 discharge line. Save tube clamp for reinstallation.
4. Remove discharge line bracket from left-hand cylinder head (see Fig. 1).
5. Remove left-hand cylinder head.
6. Place the tube bracket (part no. 50DJ507822) on the unloader head using the set of bolts that will be closest to the muffler when the head is installed.
7. Install unloader head on the compressor according to instruction sheet (99TA526162 Rev. B) contained in unloader package.
8. Use tube clamp removed in step 3 to clamp circuit no. 1 discharge line to the new tube bracket.



**Fig. 1 — Unloader Head Package Installed With Tube Bracket**

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