



# 50HJ024

## Single-Package Cooling Units (380 V, 60 Hz, Export)

# Installation Instructions Supplement

This book is a supplement to the 50HJ 60 Hz Installation, Start-Up and Service Instructions, and is to be used for 380-v 60 Hz export units.

### INDEX

BASE UNIT 50HJ	V-PH-HZ	LABEL DIAGRAM NO.	SCHEMATIC FIG. NO.	COMPONENT ARRANGEMENT FIG. NO.
024	380-3-60	50DP507204	1	2

**Table 1 – Physical Data**

UNIT SIZE 50HJ	024
<b>OPERATING WT (lb)</b>	
Unit Al/Al*	2030
Al/Cu*	2160
Cu/Cu*	2270
Economizer	110
Roof Curb†	200
<b>COMPRESSOR</b>	06D824 Semi-Hermetic — 6 Cylinders
Number	2
Oil (oz)	152 ea
<b>REFRIGERANT</b>	
Charge (lb)** Sys 1, Sys 2	16.25, 16.25
<b>REFRIGERANT METERING DEVICE</b>	Capillary Tubes
Upper Circuit — No. ...Length (in.)...ID/OD	13...25 . 0 055/0.125
Lower Circuit — No. ...Length (in.)...ID/OD	13.. 25...0.055/0.125
<b>CONDENSER COIL</b>	Copper Tubes, Aluminum or Copper Plate Fins
Rows	4
Fins/in.	13.6 Al or 12.4 Cu
Total Face Area (sq ft)	22.2
<b>CONDENSER FAN</b>	Propeller Type, Direct Drive
Nominal Cfm	11,400
Number...Diameter (in.)	2 .26
Motor Hp (1075 Rpm)	1
Watts Input (Total)	3000
<b>EVAPORATOR COIL</b>	Copper Tubes, Aluminum or Copper Plate Fins
Rows	4
Fins/in.	14.4 Al or 13.1 Cu
Total Face Area (sq ft)	17.9
<b>EVAPORATOR FAN</b>	Centrifugal, Fixed Pitch Belt Drive
Quantity...Size (in.)	2. 12 x 12
Nominal Cfm	8000
Maximum Allowable Rpm	1500
Motor Pulley Pitch Diameter (in.)	5.1
Fan Pulley Pitch Diameter (in.)	8.40
Belt, Quantity...Type...Length (in.)	1. BX...50
Factory Speed Setting (Rpm)	1287
Motor Hp (Service Factor)	5 (1.155)
Motor Frame Size	184T
<b>HIGH-PRESSURE SWITCH</b>	
Cutout (psig)	426
Reset (psig)	320
<b>LOW-PRESSURE SWITCH</b>	
Cutout (psig)	7
Reset (psig)	22
<b>AIR INLET SCREENS</b>	
Economizer, Quantity...Size (in.)	2 . 20 x 25 x 1 1...20 x 20 x 1
<b>RETURN-AIR FILTERS (TYPE)</b>	10% Efficient — 2-in. Throwaway Fiberglass
Quantity...Size (in.)	4 .20 x 20 x 2 4 .16 x 20 x 2

**LEGEND**

**Al** — Aluminum

**Cu** — Copper

\*Evaporator coil fin material/condenser coil fin material.

†Weight of 14 in roof curb

\*\*System 1 consists of the upper portion of condenser coil and intertwined evaporator coil, and System 2 consists of the lower portion of the condenser coil and intertwined evaporator coil.

NOTE: The 50HJ024 has one set (2) of fixed pulleys

Manufacturer reserves the right to discontinue, or change at any time, specifications or designs without notice and without incurring obligations.

## BASE UNIT OPERATION

**Cooling, Units Without Economizer** — When thermostat calls for cooling, terminals G and Y1 are energized. The indoor (evaporator) fan contactor (IFC) and compressor contactor no. 1 (C1) are energized and evaporator-fan motor, compressor no. 1, and condenser fans start. The condenser-fan motors run continuously while unit is cooling. If the thermostat calls for a second stage of cooling by energizing Y2, compressor contactor no. 2 (C2) is energized and compressor no. 2 starts.

A freeze protection thermostat (FPT) is located on the evaporator coil. It detects frost buildup and turns off the compressors, allowing the coil to clear. Once frost has melted, the compressors can be reenergized by resetting the thermostat.

**Heating, Units Without Economizer (If Accessory or Optional Heater is Installed)** — Upon a call for heating through terminal W1, IFC and heater contactor no. 1 (HC1) are energized. When additional heat is needed, HC2 is energized through W2.

**Cooling, Units With Economizer** — Upon a call for cooling, when outdoor ambient temperature is above the

outdoor-air temperature control setting, the evaporator and condenser fans and compressor energize. The economizer damper moves to VENT position.

Upon a first-stage call for cooling, when outdoor ambient temperature is below the temperature control setting, the evaporator fan starts and economizer damper modulates to maintain mixed-air temperature. The compressors remain off.

Upon a second-stage call for cooling, compressor no. 1 is energized and mechanical cooling is integrated with economizer cooling. Compressor no. 2 is locked out. If the outdoor-air temperature is below 50 F, a cooling lockout switch prevents the compressors from running.

When supply-air temperature drops below a fixed set point, the economizer damper modulates to maintain the temperature at the fixed set point.

**Heating, Units With Economizer (If Accessory or Optional Heater is Installed)** — The outdoor-air damper stays at VENT position while the evaporator fan is operating. Upon a call for heating through terminal W1, the indoor (evaporator) fan contactor (IFC) and heater contactor no. 1 (HC1) are energized. When additional heat is needed, HC2 is energized through W2.









Table 2 — Electrical Data

UNIT 50HJ	V-PH-HZ	VOLTAGE RANGE		COMPRESSOR				CONDENSER FAN MOTOR		EVAPORATOR FAN MOTOR		ACCESSORY/OPTIONAL ELECTRIC HEATERS*		POWER SUPPLY	
		Min	Max	No. 1		No. 2		Qty	FLA	Hp	FLA	FLA	kW	MCA	MOCP†
				RLA	LRA	RLA	LRA								
024	380-3-60	342	418	24	93	24	93	2	3.9 (ea)	5	9 1	— 32 54	— 22 37	71 71 79	90 90 90

### LEGEND

- FLA — Full Load Amps, for fan motors
- LRA — Locked Rotor Amps
- MCA — Minimum Circuit Amps Complies with National Electrical Code (NEC) Section 430-24 (U.S.A. Standard)
- MOCP — Maximum Overcurrent Protective Device (fuse only)
- RLA — Rated Load Amps, for compressor motors

### LEGEND

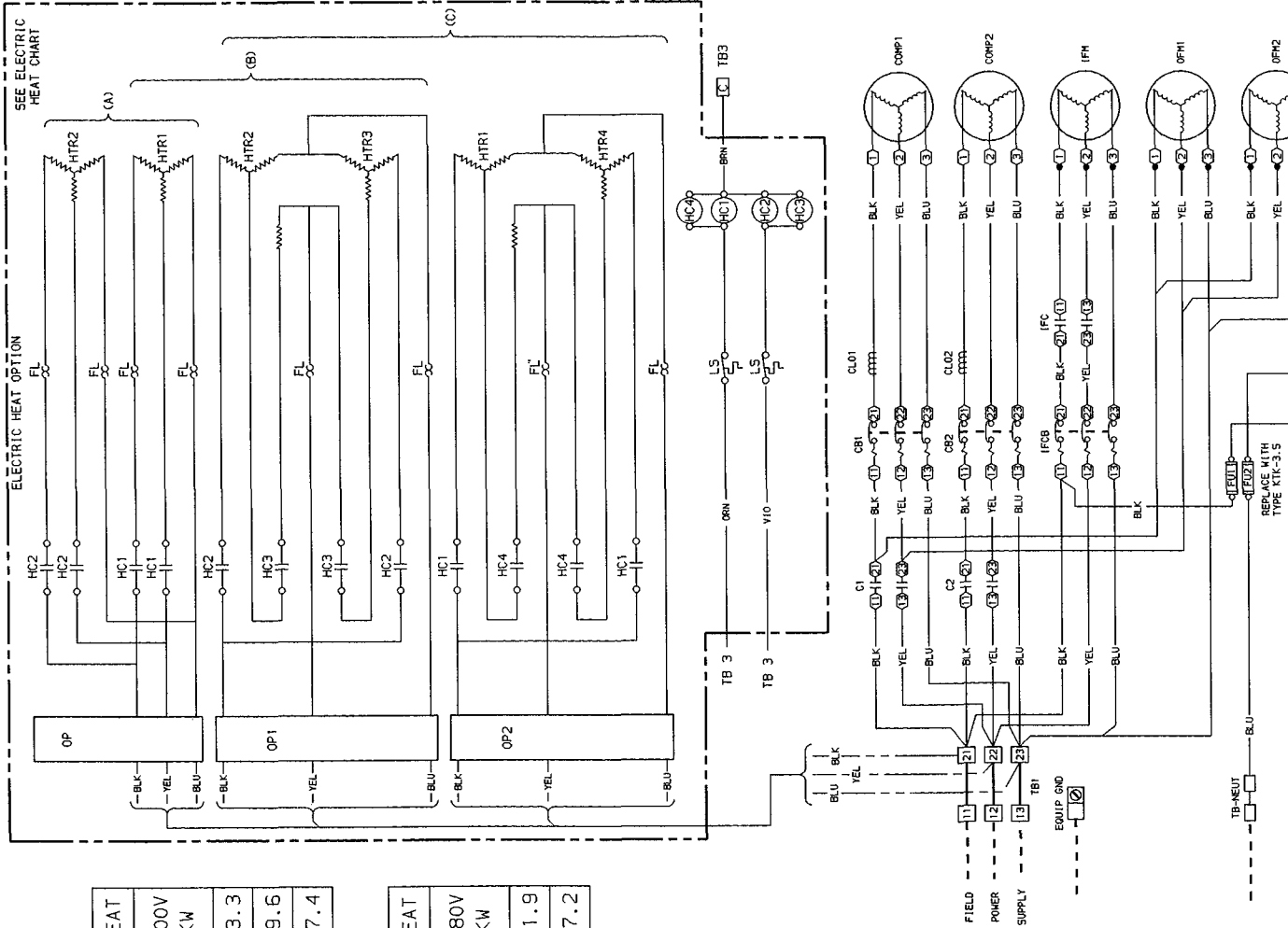
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| <ul style="list-style-type: none"> <li>AHA — Adjustable Heat Anticipator</li> <li>BRK W/AT — Breaks With Amp Turns</li> <li>C — Contactor, Compressor</li> <li>CB — Circuit Breaker</li> <li>CC — Cooling Compensator</li> <li>CH — Crankcase Heater</li> <li>CLO — Compressor Lockout</li> <li>CLS — Cooling Lockout Switch</li> <li>COMP — Compressor Motor</li> <li>CR — Control Relay</li> <li>CT — Current Transformer</li> <li>DM — Damper Motor</li> <li>DU — Dummy Terminal</li> <li>EQUIP — Equipment</li> <li>FL — Fuse Link</li> <li>FPT — Freeze Protection Thermostat</li> <li>FU — Fuse</li> <li>GND — Ground</li> <li>HC — Heater Contactor</li> </ul> | <ul style="list-style-type: none"> <li>HPS — High-Pressure Switch</li> <li>HTR — Heater</li> <li>IFC — Indoor-Fan Contactor</li> <li>IFCB — Indoor-Fan Circuit Breaker</li> <li>IFM — Indoor-Fan Motor</li> <li>IFR — Indoor-Fan Relay</li> <li>IP — Internal Protector</li> <li>L — Light</li> <li>LPS — Low-Pressure Switch</li> <li>LS — Limit Switch</li> <li>MAT — Mixed-Air Thermostat</li> <li>NEUT — Neutral</li> <li>OAT — Outdoor-Air Thermostat</li> <li>OFC — Outdoor-Fan Contactor</li> <li>OFM — Outdoor-Fan Motor</li> <li>OP — Overcurrent Protector</li> <li>PL — Plug Assembly</li> <li>PRI — Primary</li> <li>TB — Terminal Block</li> </ul> | <ul style="list-style-type: none"> <li>TC — Thermostat Cooling</li> <li>TH — Thermostat Heating</li> <li>TRAN — Transformer</li> <li>SW — Switch</li> <li> Terminal (Marked)</li> <li> Terminal (Unmarked)</li> <li> Terminal Block</li> <li> Splice</li> <li> Factory Wiring</li> <li> Field Wiring</li> <li> To indicate common potential only, not to represent wiring</li> <li> Option/Accessory Wiring</li> </ul> |
|---|---|--|

### NOTES

1. Compressor and/or fan motors are thermally protected. Three-phase motors are protected against primary single phasing conditions.
2. If any of the original wire furnished must be replaced, it must be replaced with Type 90° C wire or its equivalent.
3. Jumpers are omitted when unit is equipped with economizer.
4. CB1 and 2 Must Trip Amps are equal to or less than 156% FLA.
5. The CLO locks out the compressor to prevent short cycling on compressor overload and safety devices. Before replacing CLO, check these devices.

ELECTRIC HEAT	
400V AMPS	400V KW
A 34	23.3
B 57	39.6
C 83	57.4

ELECTRIC HEAT	
380V AMPS	380V KW
A 32	21.9
B 54	37.2



380-3-60

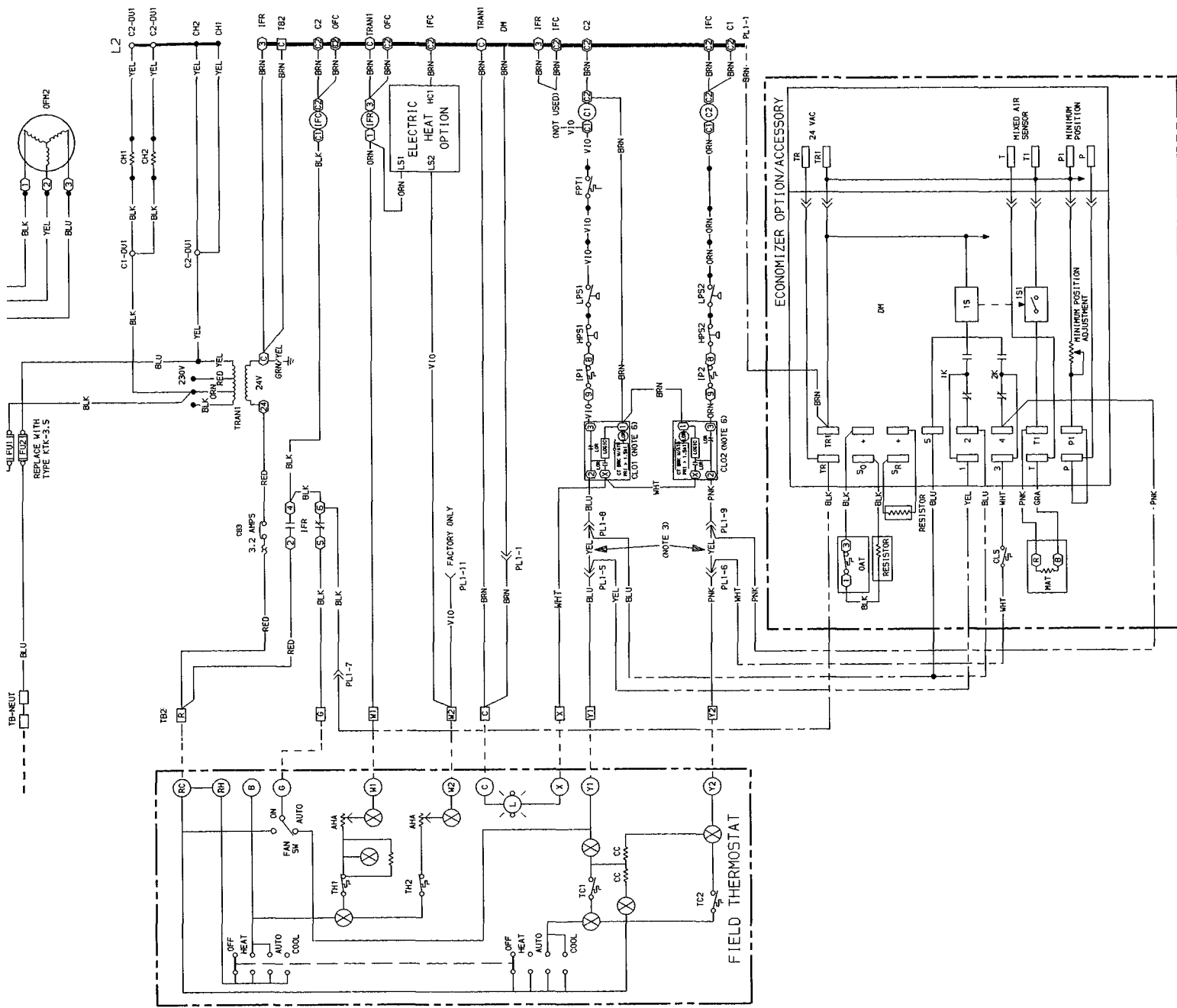


Fig. 1 — Wiring Schematic

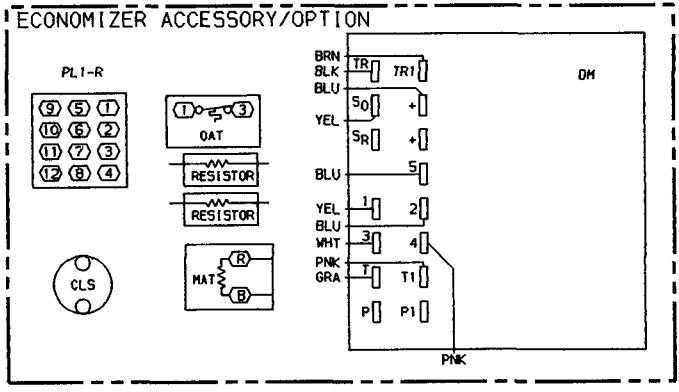
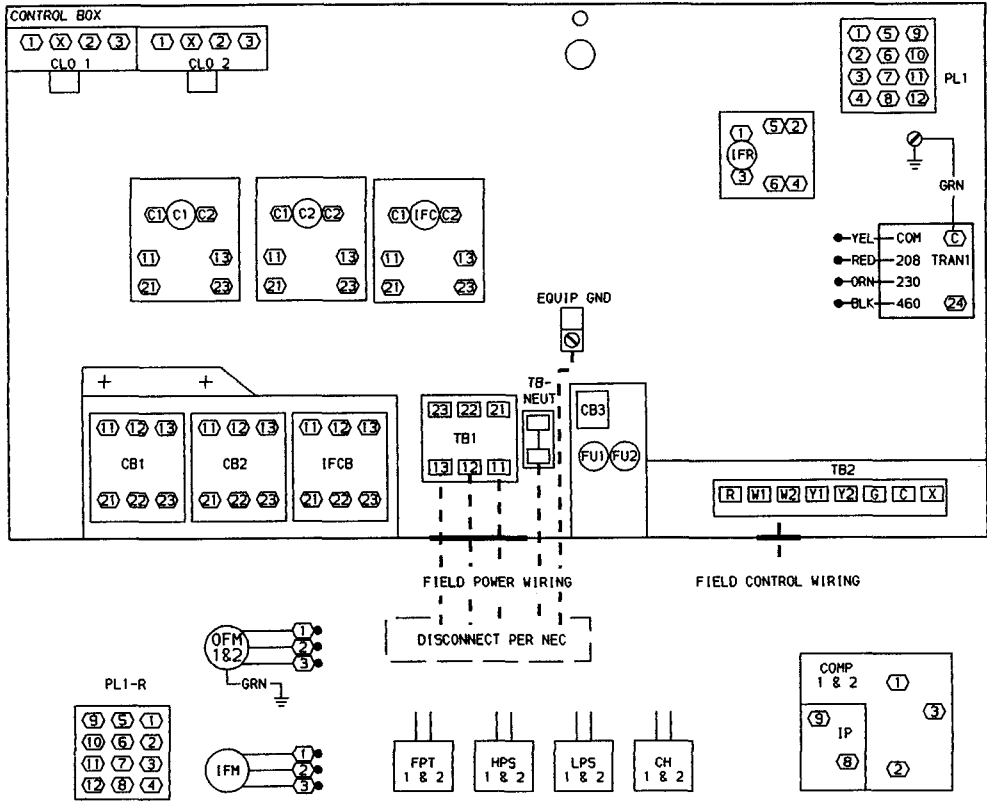
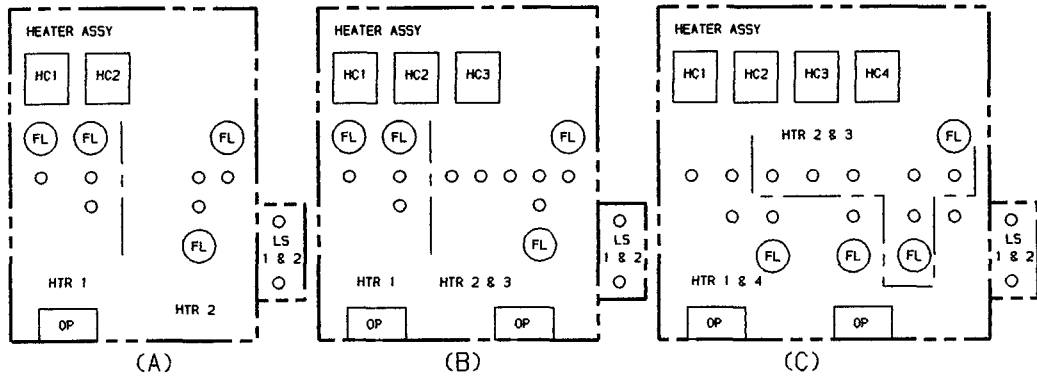


Fig. 2 – Component Arrangement

