

Subject:Non-Condensing (80's) Gas Furnace FER Launch (Dealers)Department:Product MarketingDate:March 8, 2019Contact:Ryan RouseRelated Bulletins:None

### FER (Fan Energy Rating) Program: Non-Condensing (80%) Gas Furnace Launch

With a manufacturing cutoff date of **July 3, 2019**, FER compliance is quickly approaching and we are gearing up to launch our FER compliant lineup. Read below for more details.

#### Introduction

Over the last couple of years, the Carrier<sup>®</sup> team has been talking to you about the Department of Energy's (DOE) FER regulation and the impact FER will have on gas furnaces. The time is now to start preparing for the changes coming in the first half of 2019. This bulletin will provide you with the information you need to plan for a successful gas furnace FER transition; including key dates, model number changes, and support materials.

Although this bulletin is focused on the gas furnace FER transition, all YAC and Hybrid Heat residential SPP products are also impacted by FER. There will be a separate bulletin on the SPP transition.

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#### **FER Overview**

In 2014, the DOE established the first national efficiency standard targeting a specific product component – residential furnace fans. The new Fan Energy Rating (FER) formula specifies a maximum energy rating that varies based on the airflow provided by the furnace fan. FER is expressed in terms of power consumption in watts (W) per delivered airflow (1000 cfm), and incorporates energy consumption in three different modes: heating, cooling, and constant fan.

For gas heating products, the new standards target a significant 46 percent watt reduction over a typical permanent split capacitor (PSC) furnace blower motor. With this level of watt reduction, furnaces with PSC motors will not comply with FER, requiring electronically commutated motors (ECM) in all gas furnaces. The FER value is different for each furnace model, requiring all current ECM models to be re-designed for FER compliance. FER only applies to the furnace blower motor. Inducer motors are not impacted by FER and PSC inducer motors will remain in our product lineups.

FER compliance is based on a manufacture date of July 3, 2019. This means Carrier can no longer manufacture non-FER compliant furnaces (including PSC furnaces) after July 2, 2019. Furnaces with PSC motors and pre-FER ECM models can be installed any time after the regulation takes effect, as long as the furnace is manufactured before July 3, 2019.

In late 2018, the DOE began evaluating a petition to consider a new test procedure that would consolidate FER, AFUE, and stand by power watt tests into one test procedure. At the start of this investigation, the DOE issued a non-enforcement statement communicating they would not enforce FER while investigating the new test procedure. The Department of Energy (DOE) has since rescinded their prior non-enforcement statement, which means DOE <u>will</u> enforce FER on the originally planned July 3, 2019 date of manufacture.



The Heating, Refrigeration and Air Conditioning Institute of Canada (HRAI) has adopted Amendment 14, which outlines the same FER requirements as the DOE with a July 3, 2019 effective date.

For oil furnaces, FER targets a 12 percent watt reduction over the baseline PSC motor. With this level of targeted watt reductions, all Carrier<sup>®</sup> oil furnace designs currently meet FER, including those with PSC motors. There will be no changes to oil furnaces as a result of FER.

As a result of FER, the following will occur:

- PSC blower motors in gas furnaces will not meet the FER requirement. Therefore gas furnaces with PSC motors will become obsolete.
- Furnaces with fixed-speeds constant torque (FCT) ECM blower motors (five speed) will become the • new entry tier product.
- There is no installation date limitation for furnaces built prior to July 3, 2019. PSC blower motors will ٠ remain available as service parts.
- All furnace model numbers and product tiers will change (further detail below). •



#### Model Family Guide

The chart below shows a side by side comparison of the current Carrier<sup>®</sup> non-condensing gas furnace models with the new FER compliant models. Yellow indicates a change in the post-FER lineup.

	Current									Post-FER					
Tier	Model Family	Motor Type	HTG STG	Cool STG	Blower Insulation	LNOx	SKUs		Model Family	Motor Type	HTG STG	Cool STG	Blower Insulation	LNOx	SKUs
ity®	58CVA	VCA	2	N /I I I Hi	V	Ν	5		58TN0A	VCA	2	N /I I I Hi	Y	Ν	8
Infin	58CVX	VCA	2	mun	Ι	Y	5		58TN1A	VCA	2	mun		Y	8
δ	58CTW	VCT	2	2	V	Ν	5		58TP0A			2	│	Ν	7
Jance	58CTY	VCI	2	2	I	Y	5		58TP1A	VCI	2	2	I	Y	7
form	58PHB	ГОТ	4	4	V	Ν	12		58SP0A	VOT	4	2	V	Ν	7
Pel	58PHY	FCI			ř	Y	12		58SP1A	VCI		2	Ŷ	Y	7
×	58DLA	DSC	1	0	V	Ν	14		58SC0A	ECT	1	1	V	Ν	13
fort⊺	58DLX	FSC		2	T	Y	14		58SC1A				T	Y	12
Som	58STA	DSC	1	1	N	Ν	14		58SB0A	ГОТ		1	N	Ν	14
	58STX	-30			IN	Y	14		58SB1A				IN	Y	14

VCA = Comm. Variable Speed Constant Airflow ECM (Infinity®)

VCT = Variable Speed Constant Torque ECM

FCT = Fixed Speeds Constant Torque ECM (5-speed)

PSC = Permanent Split Capacitor



#### Product Launch Timeline

Depending on distributor inventory, you could see the following new FER models available as early as the dates outlined below.

- 58TN0(1): June 2019
- 58TP0(1): June July 2019
- 58SP0(1): September 2019
- 58SC0(1): June July 2019
- 58SB0(1): June July 2019

#### **Support Materials Timeline**

As part of the FER initiative, the Carrier team is taking the opportunity to enhance and develop new marketing support materials and training to aid you in your selling efforts. Below is summary of what you can expect along with key dates for launch. You can also watch the 'What is FER?' video <u>HERE</u>.

	January	February	March	April	May
FER Brochure	$\checkmark$				
Launch Bulletin			$\checkmark$		
Ratings Posted			$\checkmark$	$\checkmark$	$\checkmark$
Technical Literature Available on HVACpartners		$\checkmark$	$\checkmark$	$\checkmark$	
HVACpartners Updates		$\checkmark$	$\checkmark$		
Accessories Bulletin			$\checkmark$		
<b>Consumer Literature</b> Available on HVACpartners				$\checkmark$	
Marketing Launch Kit				$\checkmark$	
Consumer Website Updates					$\checkmark$

\*Cooling system ratings are anticipated to be similar to the equivalent current ECM models. The cooling system ratings are expected to be posted to the AHRI directory in phases throughout March, April and May.



#### **New Lineup**

Below shows the complete lineup of FER compliant non-condensing furnaces:

	INFINITY	Perform	nance.	Comfort SERIES		
Model	58TN0(1)A	58TP0(1)A	58SP0(1)A	58SC0(1)A	58SB0(1)A	
AFUE	80%	80%	80%	80%	80%	
Stages	2	2	1	1	1	
Heating Input Range (BTUh)	45k-135k	45k-135k	45k*-110k	45k*-135k	45k*-155k	
Motor	Variable-Speed Constant Airflow ECM (VCA)	Variable-Speed Constant Torque ECM (VCT)	Variable-Speed Constant Torque ECM (VCT)	Fixed-Speeds Constant Torque ECM (FCT)	Fixed-Speeds Constant Torque ECM (FCT)	
Thermostat	Infinity® Wall Control	24 V	24 V	24 V	24 V	
Blower Insulation	Yes	Yes	Yes	Yes	No	
Features	Ideal Humidity™ Comfort Heat™ Comfort Fan™	Dehumidification Comfort Heat™ Comfort Fan™ Twinnable	Dehumidification Comfort Fan™	Twinnable (October 2019)	Twinnable (October 2019)	

\*30k sizes will be available in Q4 2019

#### FER New Features and Benefits

As a result of FER, there will be a number of new exciting features and benefits added to the Carrier® non-

condensing gas furnace portfolio. Below are some of the key highlights:

- 1. Upgraded models in the Comfort<sup>™</sup> tier
  - Before, all furnaces in the Comfort<sup>™</sup> tier had PSC motors. These have been replaced with Fixed Speeds Constant Torque (FCT) ECM motors.
  - Improves motor electrical efficiency (from 60 percent to 80-85 percent)
    - FER compliance
    - SEER boost
  - Provides five motor speed options (select through taps)
  - Reduces airflow loss at high static pressure
- 2. Five new model sizes, developed to reduce the required heating size needed to obtain SEER ratings for each cooling tonnage.



- New Sizes:
  - 30k BTU in a 14" casing (coming Q4 2019)
  - 45k BTU in a 17" casing
  - 70k BTU in a 21" casing
  - 90k BTU in a 24" casing
  - 110k BTU in a 24" casing
- Reduces heating oversizing at 16 SEER and 13 EER: For example, before these models were available, a 90k BTU furnace was required to achieve 16 SEER and 13 EER ratings with a 4 ton AC unit. Now these ratings can be met with the new 70k BTU furnace in a 21" casing.
- These models also provide improved flush coil options, which lowers labor and material costs, improves aesthetics, and reduces the chance of coils freezing.
- In 2018, most of these models were added to the 58PHB(Y) model families. With the FER launch, you will see all of these new model sizes in the 58SB0(1), 58SC0(1) and 58SP0(1), while select models will be added to 58TPO(1) and 58TNO(1). Check the SKU details section at the end of this bulletin for more information.
- 3. Additional two-stage cooling and dehumidification compatibility in the Performance<sup>™</sup> tier with the 58SPO(1) model family (targeted availability September 2019).
  - Similar to today's 58CTW(Y) but with one-stage heating
  - Combination of two-stage cooling, low heating to cooling ratio and dehumidification provide a great match up for southern markets
  - VCT (Variable Speed Constant Torque) motor
    - Variety of cooling airflow options for each model
    - Airflow reduction during cooling operation provides advanced dehumidification with applicable CÔR and CÔR7/7C thermostats
  - Two-stage cooling and dehumidification compatibility
  - Models with larger cooling capability for each heating size
- 4. Improved nomenclature to match the 90s nomenclature, see below for details.
- 5. Badge changes to align better with the 90's badges, see below for details
- 6. Enhanced warranty, see below for details.
- 7. Enhanced furnace training through My Learning Center.



#### **Updated Nomenclature**

One of the many positive changes taking place through the FER launch is new nomenclature. All current noncondensing gas furnace model numbers will change, in order to become more closely aligned with the condensing (90s) gas furnace models. This provides added identifiers in the non-condensing furnace model numbers including tier, heating stages, cabinet width, and motor type.

Below is an example of the updated nomenclature for Carrier<sup>®</sup> gas furnaces:

Position	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Alphanumeric	N	N	A	A	N	A	N	N	N	A	N	N	N	N	N	N
90s	5	9	Μ	Ν	7	Α	0	6	0	С	1	7	1	1	1	4
80s	5	8	Т	Ν	0	А	0	4	4	С	2	1	1	1	1	4
	G	ias nace	Stages	Tier	Min AFUE / NOx	Major	Hea	ting In BTU/H	put	Motor	Cab	inet dth	Electrical	Minor	Coo	ling

	STODE	lior		-		WOTOr		FIGCTRICAL		
Furnace	Stages	ner		Series	(BTU/H)	WICKO	Width	Liectifical	Series	Capacity
58 = 80%	M = Modulation	C = Comfort	0 = Standard NOx 80%	Α	026 = 26,000	C = Comm. Variable-Speed	14 = 14.2"	1 = 115V/60 Hz	1	08 = 800
59 = 90%	S = Single Stage	N = Infinity	1 = 80% Low NOx	В	040 = 40,000	Constant Airflow (VCA) ECM	17 = 17.5"	2 = 230V / 50 Hz	2	10 = 1000
	T = Two-Stage	P = Performance		С	060 = 60,000	E = Fixed-Speed	21 = 21.5"		3	12 = 1200
		U = Ultra Low NOx	2 = 92%			Constant Torque (FCT) ECM	24 = 24.5"			14 = 1400
		B = Base	5 = 95%		155 = 155,000	V = Variable-Speed		Shown as "-"	Shown as "-"	16 = 1600
		E = Export	6 = 96%			Constant Torque (VCT) ECM				20 = 2000
			7 = 97%							22 = 2200
			8 = 98%							

#### **Badge Changes**

The badges on the non-condensing product doors will also change to mirror the same strategy as the condensing gas furnaces.

Below is an example of the new badge changes:



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#### **Training Materials**

As part of the FER launch, you will see four new gas furnace training modules in My Learning Center. Visit MLCTraining.com or use the direct links below to access these new modules.

#### Available Now:

- Model Number Challenge: Quickly learn the new nomenclature in this game
- **Furnace Function and Efficiency:** Compare functions and efficiencies of each tier

#### Coming Soon:

- **Furnace Product Overview**: Side by side comparison of the homeowner experience with each tier
- ECM Troubleshooting Technical review of best practices for troubleshooting these three motor types.

#### **Warranty Details**

The warranty plan for non-condensing gas furnaces will change slightly with the launch of FER. Going forward all Infinity<sup>®</sup> models will offer a lifetime warranty on the heat exchanger (if properly registered, see below and the warranty card for additional detail) instead of only 20 years. This provides customers with another added value in moving up to the Infinity<sup>®</sup> furnaces. The standard warranty for the Performance<sup>™</sup> and Comfort<sup>™</sup> Series will remain the same.

			Limited	Warranty (Years)
	Product	Item	Original Owner	Subsequent Owners
	Non Condensing Infinity	Parts	10* (or 5)	5
NO	Non-condensing mining	Heat Exchanger	Life ** (or 20)	20
	Non Condensing Parformance and Comfort	Parts	10* (or 5)	5
	Non-condensing Performance and connort	Heat Exchanger	20	20

\*If properly registered within 90 days of original installation, otherwise 5 years (except in California and Quebec and other jurisdictions that prohibit warranty benefits conditioned on registration).

\*\*If properly registered within 90 days of original installation, otherwise 20 years (except in California and Quebec and other jurisdictions that prohibit warranty benefits conditioned on registration).

See official Warranty Card for additional information and restrictions.



#### **SKU Cross-Reference**

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The chart below outlines each individual SKU both current and post-FER based on their tier position.

		Standard NC	Dx
First		58CVA to 58TI	NOA
Available	Casing	Current	Post-FER
June 2019	17.5		58TN0A045C1712
June 2019	14.2	58CVA070112	58TN0A070C1412
June 2019	17.5		58TN0A070C1716
June 2019	21		58TN0A070C2120
June 2019	17.5	58CVA090116	58TN0A090C1716
June 2019	21		58TN0A090C2120
June 2019	21	58CVA110120	58TN0A110C2120
June 2019	24.5	58CVA135122	58TN0A135C2422
	24.5	58CVA155122	

Low NOx								
58CVX to 58TN1A								
Casing	Current	Post-FER						
17.5		58TN1A045C1712						
14.2	58CVX070112	58TN1A070C1412						
17.5		58TN1A070C1716						
21		58TN1A070C2120						
17.5	58CVX090116	58TN1A090C1716						
21		58TN1A090C2120						
21	58CVX110120	58TN1A110C2120						
24.5	58CVX135122	58TN1A135C2422						
24.5	58CVA155122							

First	58CTW to 58TP0A						
Available	Casing	Current	Post-FER				
June - July 2019	14.2	58CTW045112	58TP0A045V1412				
June - July 2019	14.2		58TP0A070V1412				
June - July 2019	17.5	58CTW070116	58TP0A070V1716				
June - July 2019	17.5		58TP0A090V1716				
	21	58CTW090116					
June - July 2019	21		58TP0A090V2120				
June - July 2019	21	58CTW110122	58TP0A110V2122				
June - July 2019	24.5	58CTW135122	58TP0A135V2422				

58CTY to 58TP1A								
Casing	Current	Post-FER						
14.2	58CTY045112	58TP1A045V1412						
14.2		58TP1A070V1412						
17.5	58CTY070116	58TP1A070V1716						
17.5		58TP1A090V1716						
21	58CTY090116							
21		58TP1A090V2120						
21	58CTY110122	58TP1A110V2122						
24.5	58CTY135122	58TP1A135V2422						

First	58PHB to 58SP0A						
Available	Casing	Current	Post-FER				
Q4-2019	14.2		58SP0A030V1410				
	14.2	58PHB045112					
Sept 2019	17.5	58PHB045114	58SP0A045V1716				
	17.5	58PHB070112					
Sept 2019	17.5	58PHB070116	58SP0A070V1716				
Sept 2019	21	58PHB070118	58SP0A070V2120				
	17.5	58PHB090114					
	21	58PHB090116					
Sept2019	21	58PHB090120	58SP0A090V2120				
Sept 2019	24.5	58PHB090122	58SP0A090V2420				
	21	58PHB110120					
Sept 2019	24.5	58PHB110122	58SP0A110V2422				
	24.5	58PHB135120					

58PHY to 58SP1A								
Casing	Current	Post-FER						
14.2		58SP1A030V1410						
14.2	58PHY045112							
17.5	58PHY045114	58SP1A045V1716						
17.5	58PHY070112							
17.5	58PHY070116	58SP1A070V1716						
21	58PHY070118	58SP1A070V2120						
17.5	58PHY090114							
21	58PHY090116							
21	58PHY090120	58SP1A090V2120						
24.5	58PHY090122	58SP1A090V2420						
21	58PHY110120							
24.5	58PHY110122	58SP1A110V2422						
24.5	58PHY135120							

If you are buying 58PHB(Y) today, you may decide to move that volume to 58SP0(1). 58SP0(1) will have different performance (new cooling ratings) and additional features compared to 58PHB(Y). Today's 58PHB(Y) has a fixed speeds constant torque (FCT) motor and is not compatible with two stage cooling and dehumidification. The new 58SP0(1) has been upgraded to a variable speed constant torque (VCT) motor, providing more cooling airflows, making 58SP0(1) a good matchup with two stage cooling and dehumidification. You will also see models in the 58SP0(1) model family that are focused on cooling combinations with a low heat to cool ratio, meaning higher cooling capability for a given heating size.



First	58DLA and 58PHB to 58SC0A					58DLX and 58PHY to 58SC1A				
Available	Casing	Current	Current	Post-FER	Casing	Current	Current	Post-FER		
Q4-2019	14.2			58SC0A030E1410	14.2			58SC1A030E1410		
	14.2	58DLA045108			14.2	58DLX045108				
June - July	14.2	58DLA045112	58PHB045112	58SC0A045E1412	14.2	58DLX045112	58PHY045112	58SC1A045E1412		
2019	17.5		58PHB045114	58SC0A045E1712	17.5		58PHY045114	58SC1A045E1712		
	14.2	58DLA070108			14.2	58DLX0701 <u>08</u>				
June - July	14.2	58DLA070112		58SC0A070E1412	14.2	58DLX070112		58SC1A070E1412		
2019	17.5		58PHB070112	58SC0A070E1712	17.5		58PHY070112	58SC1A070E1712		
	17.5	58DLA070116	58PHB070116		17.5	58DLX070116	58PHY070116			
June - July 2019	21		58PHB070118	58SC0A070E2116	21		58PHY070118	58SC1A070E2116		
	17.5	58DLA090114	58PHB090114	58SC0A090E1714	17.5	58DLX090114	58PHY090114	58SC1A090E1714		
	21	58DLA090116	58PHB090116	58SC0A090E2116	21	58DLX090116	58PHY090116	58SC1A090E2116		
	21	58DLA090120	58PHB090120	58SC0A090E2120	21	58DLX090120	58PHY090120	58SC1A090E2120		
	24.5		58PHB090122	58SC0A090E2420	24.5		58PHY090122	58SC1A090E2420		
	17.5	58DLA110112			17.5	58DLX110112				
	21	58DLA110116			21	58DLX110116				
June - July 2019	21	58DLA110122	58PHB110120	58SC0A110E2120	21	58DLX110122	58PHY110120	58SC1A110E2120		
	24.5		58PHB110122	58SC0A110E2420	24.5		58PHY110122	58SC1A110E2420		
	21	58DLA135116			21	58DLX135116				
June - July 2019	24.5	58DLA135122	58PHB135120	58SC0A135E2420	24.5	58DLX135122	58PHY135120			
	24.5	58DLA155120			24.5	58STX155120				

If you are buying 58DLA(X) and 58PHB(Y) today, you may decide to move that volume to 58SCO(1). 58SCO(1) has similar performance and features to the pre-FER 58PHB(Y). The difference between this 58SCO(1) model family and the 58SBO(1) model family below is that the 58SCO(1) has insulation in the blower cabinet.

First	58STA and 58PHB to 58SB0A					58STX and 58PHY to 58SB1A			
Available	Casing	Current	Current	Post-FER		Casing	Current	Current	Post-FER
Q4-2019	14.2			58SB0A030E1410		14.2			58SB1A030E1410
	14.2	58STA045108				14.2	58STX045108		
June - July 2019	14.2	58STA045112	58PHB045112	58SB0A045E1412		14.2	58STX045112	58PHY045112	58SB1A045E1412
	17.5		58PHB045114	58SB0A045E1712		17.5		58PHY045114	58SB1A045E1712
	14.2	58STA070108				14.2	58STX070108		
June - July 2019	14.2	58STA070112		58SB0A070E1412		14.2	58STA070112		58SB1A070E1412
	17.5		58PHB070112	58SB0A070E1712		17.5		58PHY070112	58SB1A070E1712
	17.5	58STA070116	58PHB070116			17.5	58STX070116	58PHY070116	
June - July 2019	21		58PHB070118	58SB0A070E2116		21		58PHY070118	58SB1A070E2116
	17.5	58STA090114	58PHB090114	58SB0A090E1714		17.5	58STX090114	58PHY090114	58SB1A090E1714
	21	58STA090116	58PHB090116	58SB0A090E2116		21	58STX090116	58PHY090116	58SB1A090E2116
	21	58STA090120	58PHB090120	58SB0A090E2120		21	58STX090120	58PHY090120	58SB1A090E2120
	24.5		58PHB090122	58SB0A090E2420		24.5		58PHY090122	58SB1A090E2420
	17.5	58STA110112				17.5	58STX110112		
	21	58STA110116				21	58STX110116		
June - July 2019	21	58STA110122	58PHB110120	58SB0A110E2120		21	58STX110122	58PHY110120	58SB1A110E2120
	24.5		58PHB110122	58SB0A110E2420		24.5		58PHY110122	58SB1A110E2420
	21	58STA135116				21	58STX135116		
June - July 2019	24.5	58STA135122	58PHB135120	58SB0A135E2420		24.5	58STX135122	58PHY135120	58SB1A135E2420
	24.5	58STA155120		58SB0A155E2420		24.5	58STX155120		58SB1A155E2420

If you are buying 58STA(X) and 58PHB(Y) today, you may decide to move that volume to 58SB0(1). 58SB0(1) has similar performance and features to the pre-FER 58PHB(Y), with the exception of 58SB0(1) not having insulation in the blower compartment.

As we move into 2019 the Carrier<sup>®</sup> team will continue to provide the latest updates on the FER transition.

Please contact your distributor or territory manager with any questions. Thank you for your continued support!

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